



# MLG30N-2520P10502

MLG-2

MEASURING AUTOMATION LIGHT GRIDS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
MLG30N-2520P10502	1105841

MLG-2 replacement for plug and play of MLG-1 without changes to the PLC

(only MLG-1 functions available)

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)



### Detailed technical data

#### Features

<b>Device version</b>	ProNet - Advanced functionality incl. feldbus	
<b>Sensor principle</b>	Sender/receiver	
<b>Minimum detectable object (MDO)</b>	30 mm, 34 mm <sup>1)</sup> <sup>2)</sup> <sup>3)</sup>	
<b>Beam separation</b>	30 mm	
<b>Number of beams</b>	85	
<b>Detection height</b>	2,520 mm	
<b>Software features (default)</b>	Q <sub>1</sub>	Presence detection
	Address	126 (SSA)
	PROFIBUS DP	DPV0
<b>Operating mode</b>	Standard	✓
	Transparent	✓
	Dust- and sunlight-resistant	✓
<b>Function</b>	Cross beam	✓
	Beam blanking	✓
	High-speed scan	✓
	High measurement accuracy	✓
<b>Applications</b>	Switching output	Object recognition/object width Object recognition Height classification Hole detection/hole size Outside dimension/inside dimension Object position

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.

<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.

<sup>3)</sup> Depending on beam separation without cross beam setting.

	Hole position Zone definition
Data interface	Object recognition Hole detection Object height measurement Measurement of external dimension Measurement of inside dimension Measurement of object position Measurement of hole position
Included with delivery	1 × sender 1 × receiver 4/6 x QuickFix brackets (6 x QuickFix brackets for monitoring heights above 2 m) 1 × Quick Start Guide 1 x Fieldbus module 1 × Quick Start Guide

<sup>1)</sup> MDO min. detectable object at high measurement accuracy.

<sup>2)</sup> MDO min. detectable object for standard measurement accuracy.

<sup>3)</sup> Depending on beam separation without cross beam setting.

## Mechanics/electronics

Light source	LED, Infrared light
Wave length	850 nm
Supply voltage $V_s$	DC 18 V ... 30 V <sup>1)</sup>
Power consumption sender	59.25 mA <sup>2)</sup>
Power consumption receiver	137 mA <sup>2)</sup>
Ripple	< 5 V <sub>pp</sub>
Output current $I_{max.}$	100 mA
Output load capacitive	100 nF
Output load inductive	1 H
Initialization time	< 1 s
Switching output	PUSH/PULL
Connection type	Male connector M12, 5-pin, 0.22 m Connector M12, 12-pin, 0.21 m
Housing material	Aluminum
Indication	LED
Enclosure rating	IP65, IP67 <sup>3)</sup>
Circuit protection	U <sub>V</sub> connections, reverse polarity protected Output Q short-circuit protected Interference pulse suppression
Protection class	III
Weight	5.349 kg
Front screen	PMMA
Option	None

<sup>1)</sup> Without load.

<sup>2)</sup> , Without load with 24 V.

<sup>3)</sup> Operating in outdoor condition only with a external protection housing.

## Performance

<b>Maximum range</b>	7 m <sup>1)</sup>
<b>Minimum range</b>	≥ 0 m
<b>Operating range</b>	5 m
<b>Response time</b>	7.9 ms <sup>2)</sup>

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode.

<sup>2)</sup> Without high speed.

## Communication interface

<b>PROFIBUS DP</b>	✓, DPV0
Data transmission rate	Autobaud, 9,600 kbit/s ...12 Mbit/s
<b>Digital output</b>	Q <sub>1</sub>
Number	1

## Ambient data

<b>EMC</b>	EN 60947-5-2
<b>Ambient operating temperature</b>	-30 °C +55 °C
<b>Ambient storage temperature</b>	-40 °C +70 °C
<b>Ambient light immunity</b>	Direct: 150,000 lx <sup>1)</sup> Indirect: 200,000 lx <sup>2)</sup>
<b>Vibration resistance</b>	Sinusoidal oscillation 10-150 Hz 5 g
<b>Shock load</b>	Continuous shocks 10 g, 16 ms, 1000 shocks Single shocks 15 g, 11 ms 3 per axle
<b>UL File No.</b>	NRKH.E181493 (Sensor)

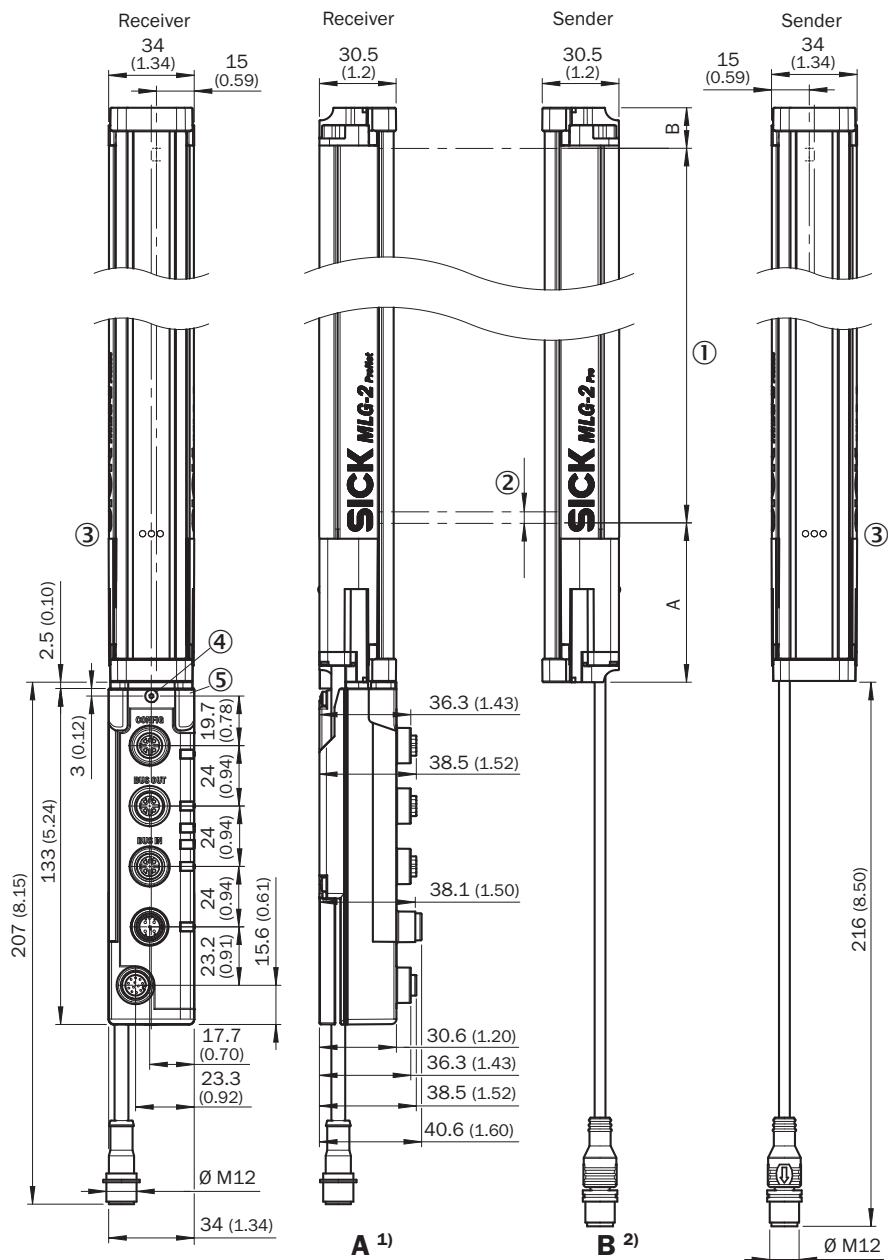
<sup>1)</sup> Outdoor mode.

<sup>2)</sup> Light resistance indirect.

## Classifications

<b>ECl@ss 5.0</b>	27270910
<b>ECl@ss 5.1.4</b>	27270910
<b>ECl@ss 6.0</b>	27270910
<b>ECl@ss 6.2</b>	27270910
<b>ECl@ss 7.0</b>	27270910
<b>ECl@ss 8.0</b>	27270910
<b>ECl@ss 8.1</b>	27270910
<b>ECl@ss 9.0</b>	27270910
<b>ECl@ss 10.0</b>	27270910
<b>ECl@ss 11.0</b>	27270910
<b>ETIM 5.0</b>	EC002549
<b>ETIM 6.0</b>	EC002549
<b>ETIM 7.0</b>	EC002549
<b>UNSPSC 16.0901</b>	39121528

### Dimensional drawing (Dimensions in mm (inch))



<b>Beam separation 2.5 mm</b>	62.25 (2.45)	17.15 (0.68)
<b>Beam separation 5 mm</b>	63.3 (2.49)	16.1 (0.63)
<b>Beam separation 10 mm</b>	68.3 (2.69)	16.1 (0.63)
<b>Beam separation 20 mm</b>	68.3 (2.69)/78.3 (3.08) <sup>3)</sup>	16.1 (0.63)
<b>Beam separation 25 mm</b>	83.3 (3.28)	16.1 (0.63)
<b>Beam separation 30 mm</b>	88.3 (2.69)	16.1 (0.63)
<b>Beam separation 50 mm</b>	108.3 (4.26)	16.1 (0.63)

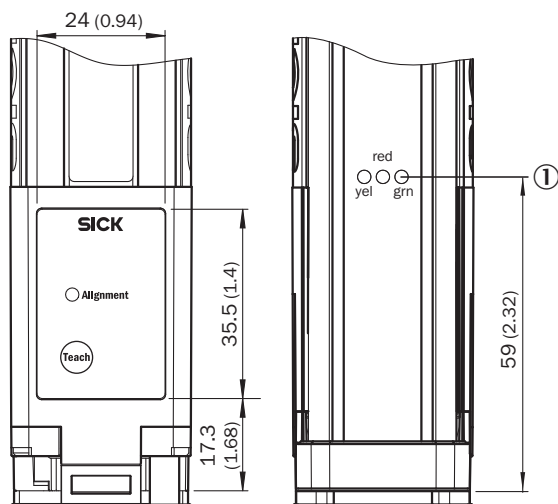
<sup>1)</sup> Distance: MLG-2 edge - first beam<sup>2)</sup> Distance: MLG-2 edge - last beam

3) MLG20x-xx**40**: 68.3 mm  
MLG20x-xx**80**: 78.3 mm

- ① Detection height (see optical performance)
- ② Beam separation (RM)
- ③ Status indicator: green, yellow, red LEDs
- ④ Safty screw M4; turning moment 0,5 Nm

⑤ For thread bold M4; turning moment 0,5 Nm

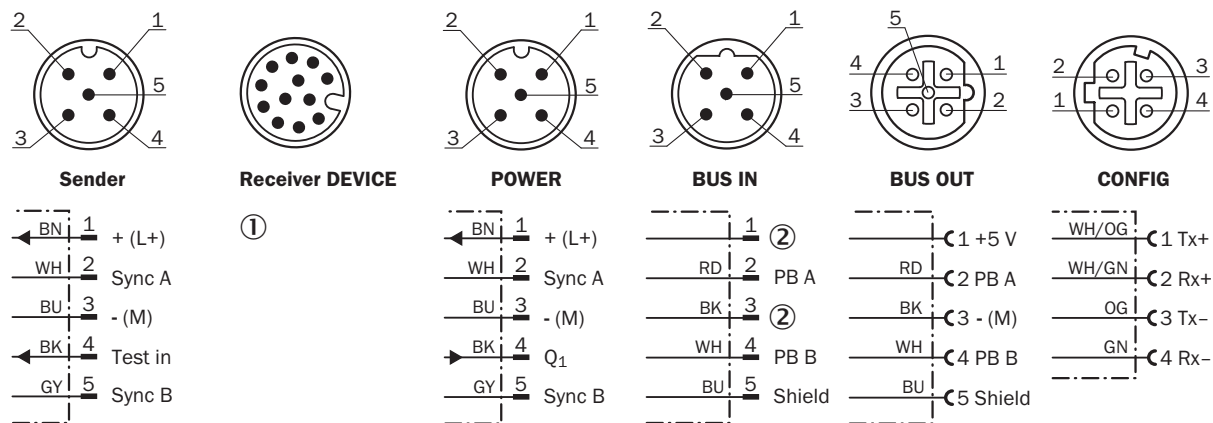
### Adjustments



① Status indicator: green, yellow, red LEDs

### Connection type and diagram

#### PROFIBUS

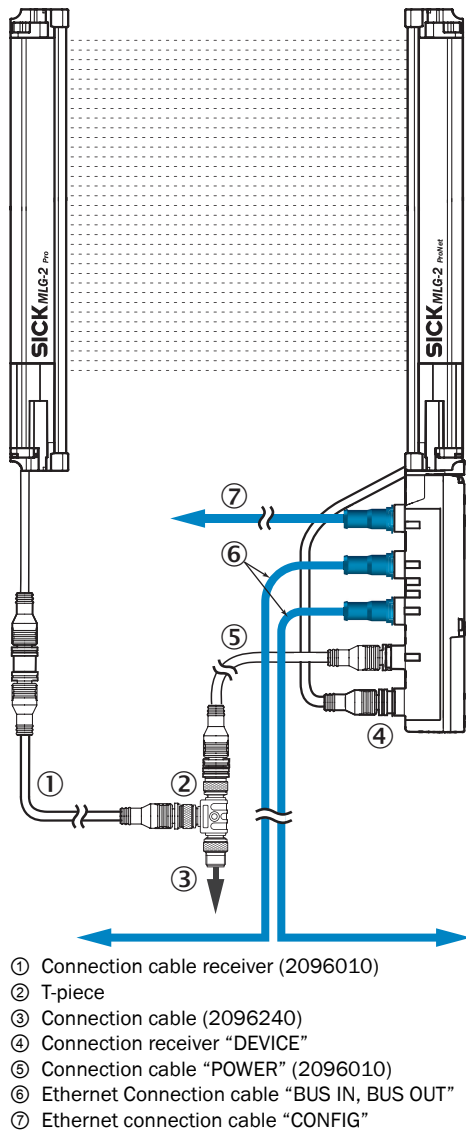


① Connection to fieldbus module

② Not connected

## Connection type

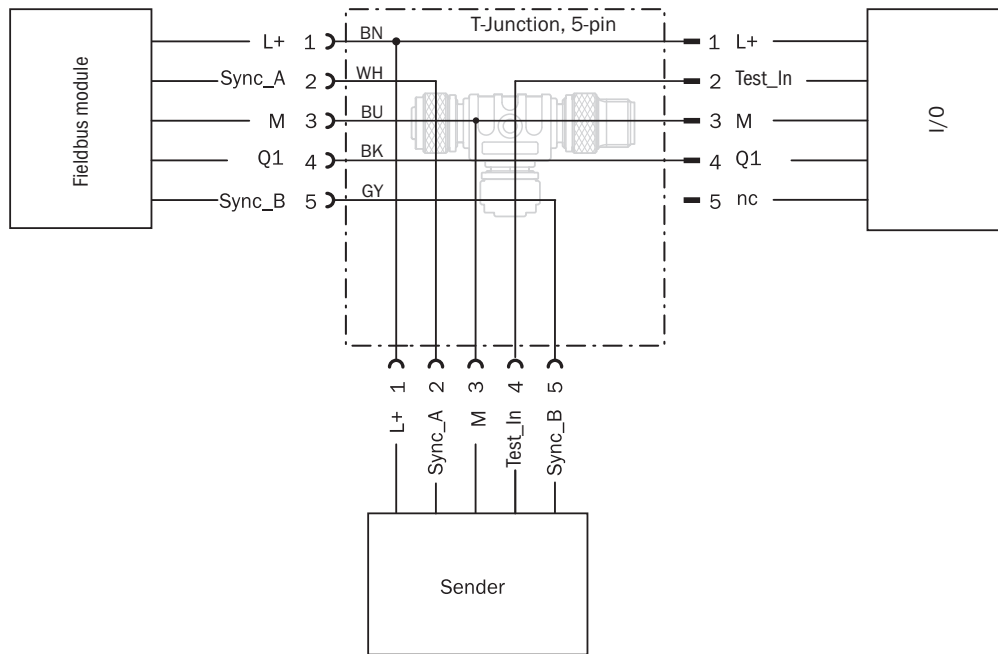
### Ethernet



- ① Connection cable receiver (2096010)
- ② T-piece
- ③ Connection cable (2096240)
- ④ Connection receiver "DEVICE"
- ⑤ Connection cable "POWER" (2096010)
- ⑥ Ethernet Connection cable "BUS IN, BUS OUT"
- ⑦ Ethernet connection cable "CONFIG"






## Connection diagram


T-piece



## Recommended accessories

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

	Brief description	Type	Part no.
Terminal and alignment brackets			
	Bracket for external mounting of the fieldbus module, 1 x angle holder and 1 x screw M5 x 6-8.8, Stainless steel V2A (1.4301)	BEF-WN-FBM-SET1	2082322
Adapters and distributors			
	Male connector M12, 5-pin, straight, A-coded to 2 x female connector M12, 5-pin, straight, A-coded	SB0-02G12-SM	6029305
Plug connectors and cables			
	Head A: female connector, M12, 5-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF2A15-050VB5XLEAX	2096240
	Head A: female connector, M12, 5-pin, straight, A-coded Head B: male connector, M12, 5-pin, straight, A-coded Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YF2A15-050UB5M2A15	2096010
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, twisted pair, PUR, halogen-free, shielded, 5 m	YM2D24-050EA1MRJA4	6034415

	Brief description	Type	Part no.
	Head A: male connector, M12, 4-pin, D-coded Head B: male connector, M12, 4-pin, D-coded Cable: Ethernet, twisted pair, PUR, halogen-free, shielded, 5 m	YM2D24- 050EA2M2D24	6034422

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)