



## Contrast sensors KTM

KTM-WP117A1P



**Model Name** > [KTM-WP117A1P](#)  
**Part No.** > [1061770](#)



**At a glance**

- Established mini housing
- High grayscale resolution
- Increased dynamic range means reliable detection of contrasts on shiny materials
- Static and dynamic teach-in in one variant
- Switching frequency 15 kHz (type-dependent)
- KTM Core for standard applications
- KTM Prime with IO-Link function

**Your benefits**

- Mini housing makes use in tight spaces possible
- Three-color LED technology allows a reliable process, with contrast marks detected even in conditions with weak contrast ratios
- Good contrast resolution and an increased dynamic range ensure good performance on shiny materials, thus increasing the range of applications in the industry
- High flexibility during commissioning thanks to various teach-in methods
- Extended diagnostics, visualization, and quick and simple format changes by downloading the parameter settings via IO-Link
- IO-Link provides easy data access from the PLC
- Quick and easy configuration
- Quick and easy integration using function blocks



**Features**

Dimensions (L x W x H):	12 mm x 31.5 mm x 21 mm
Sensing distance:	12.5 mm
Sensing distance tolerance:	± 3 mm
Light source <sup>1)</sup> , <sup>2)</sup> :	LED red, green, blue
Light spot size:	1.5 mm x 6.5 mm
Light spot direction <sup>3)</sup> :	Vertical
Adjustment:	2-point teach-in static/dynamic + proximity to mark
Max. web speed tech-in (dynamic):	1 m/s <sup>4)</sup>

<sup>1)</sup> Average service life of 100,000 h at T<sub>A</sub> = +25 °C    <sup>2)</sup> Wave length: 470 nm, 525 nm, 625 nm    <sup>3)</sup> In relation to long side of housing    <sup>4)</sup> At a mark size of 4 mm

**Mechanics/electronics**

Supply voltage V <sub>s</sub> <sup>1)</sup> :	DC 12 V ... 24 V
Ripple <sup>2)</sup> :	≤ 5 Vpp

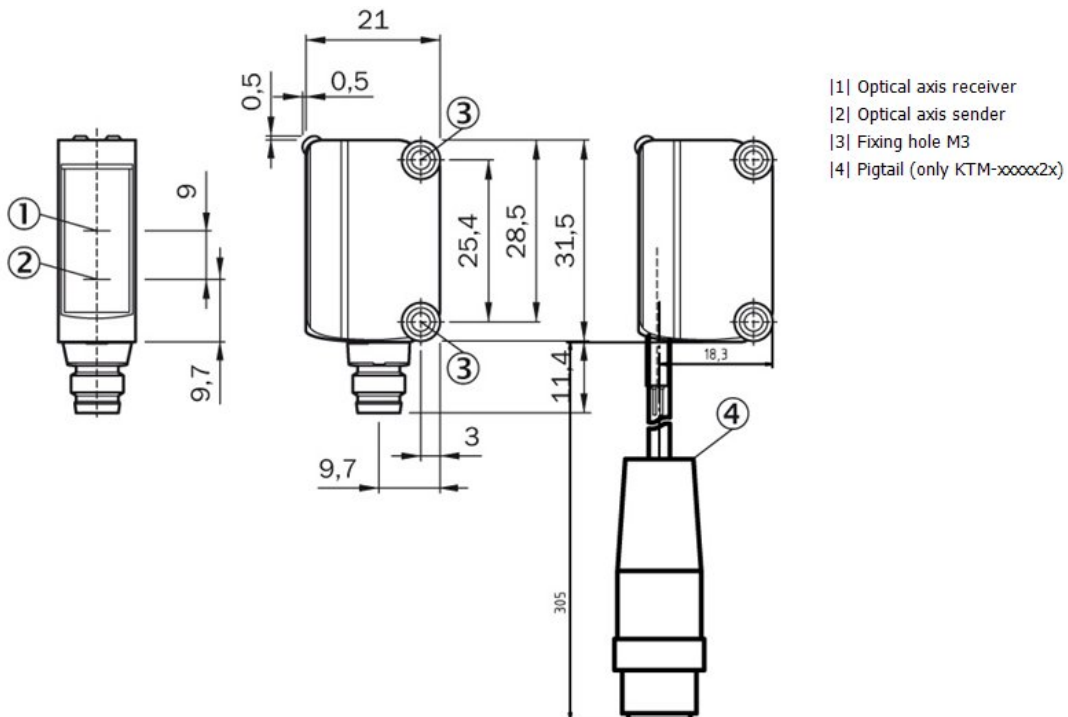
Current consumption <sup>3)</sup> :	< 50 mA
Switching frequency <sup>4)</sup> :	15 kHz
Response time <sup>5)</sup> :	35 $\mu$ s
Switching output:	PNP: HIGH = VS- $\leq$ 2 V / LOW approx. 0 V
Switching mode:	PNP, IO-Link
Input, teach-in (ET):	PNP: Teach: U = 10,8 V ... < U <sub>V</sub> , Run: U < 2 V or open
Retention time (ET):	28 ms, non-volatile memory
Connection type:	Connector M8, 4-pin
Protection class:	III
Circuit protection:	Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected
Enclosure rating:	IP 67
Weight:	Ca. 20 g
Housing material:	ABS (plastic)
Output current I <sub>max</sub> .:	100 mA

<sup>1)</sup> Extreme values: 12 V (- 10 %) ... 24 V (+ 20 %). Operation in short-circuit protected network max. 8 A <sup>2)</sup> May not exceed or fall short of V<sub>S</sub> tolerances <sup>3)</sup> Without load <sup>4)</sup> With light/dark ratio 1:1 <sup>5)</sup> Signal transit time with resistive load

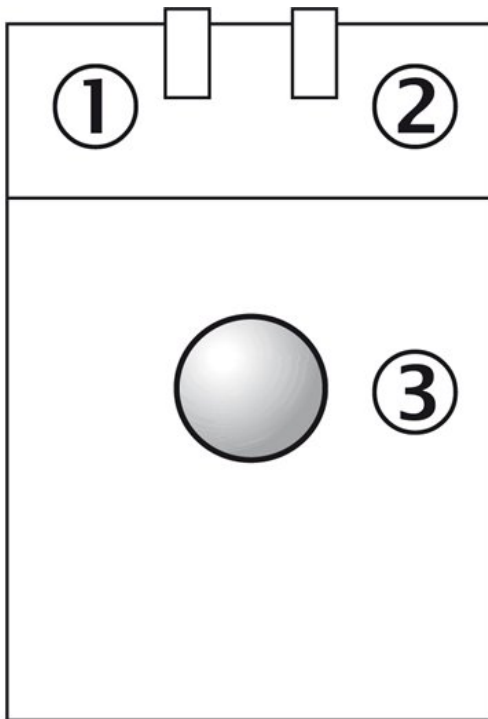
### Ambient data

Ambient temperature:	Operation: -10 ... +55 °C, Storage: -20 ... +75 °C
Shock load:	According to IEC 60068
UL File No.:	NRKH.E348498

### Dimensional drawing

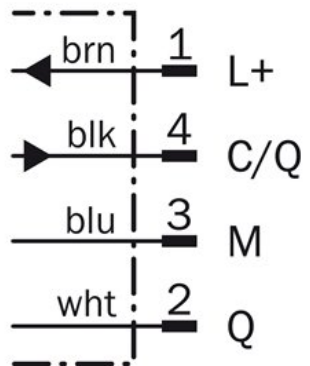
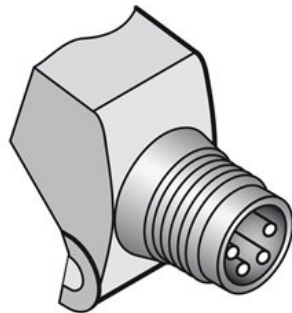


## Adjustments



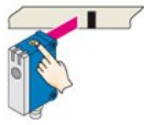
- |1| Status indicator LED, yellow:  
Status switching output Q (dark-switching)
- |2| Status indicator LED green: power on
- |3| Teach-in button

## Anschlussart und -schema



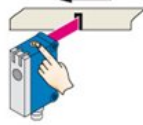
## Setting the switching threshold (dynamic)

### 1. Position background



Press the teach-in button and keep it pressed. LED flashing slowly.

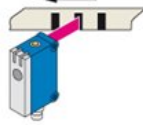
### 2. Move at least the mark and background using the light spot.



Keep the teach-in button  $> 3 < 30$  s pressed.

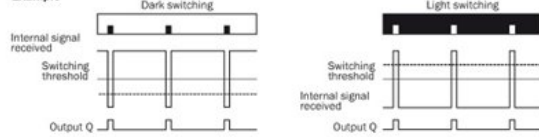


Release the teach-in button.



Yellow LED will illuminate, when emitted light is on the mark.

### Example



### Switching characteristics

The optimum emitted light is selected automatically (at RGB variants).

Static teach-in: light/dark setting is defined using teach-in sequence.

Dynamic teach-in: switching output active on mark, if background is longer in the field of view during the teach-in.

The switching threshold is set in the center between the background and the mark.

If the button is pressed again within 10 s of the teach ( $> 20$  ms  $< 10$  s),

the switching threshold is placed 25 % below the mark (dotted line in Figure).

Teach-in can also be performed using an external control signal (only dynamic teach-in).

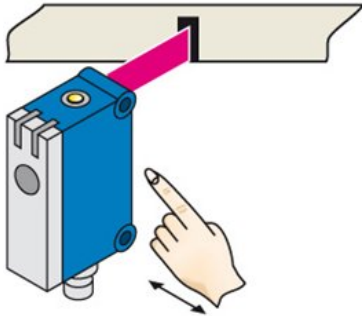
Keylock activation and deactivation: hold down teach-in button  $> 30$  s.

Teach-in failure: yellow LED indicator and the transmitted light of the sensor flashing quickly.

For dynamic teach-in with ET signal (5 Hz) via switching output Q.

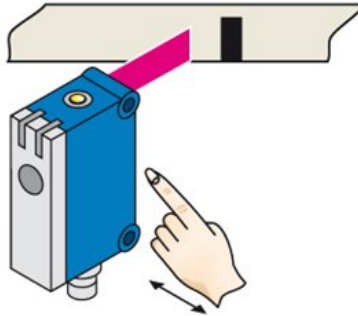
## Setting the switching threshold (static)

### 1. Position mark



Press and hold teach-in button  $> 1 < 3$  s.  
Yellow LED flashes slowly.

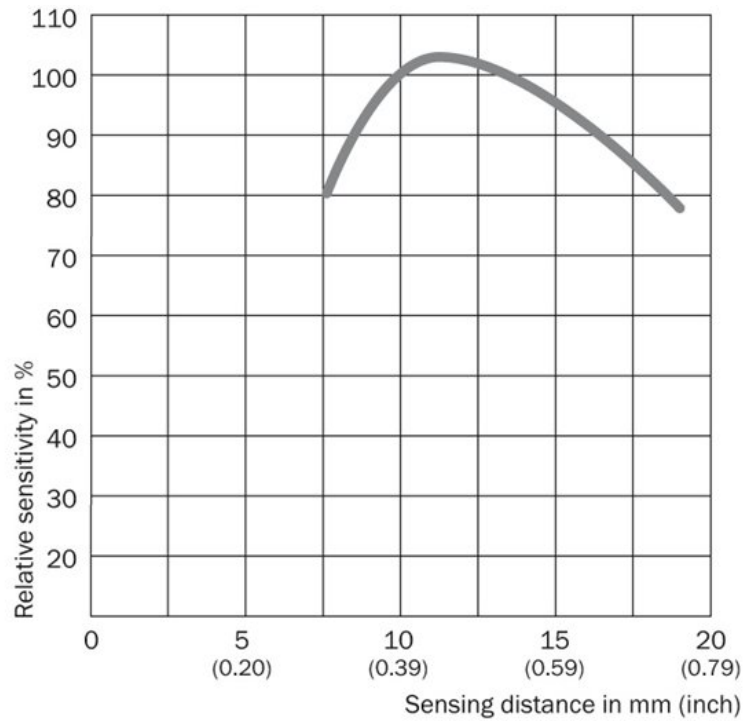
### 2. Position background



Press and hold teach-in button  $< 3$  s.  
Yellow LED goes out.

## Sensing distance

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**Australia**

Phone +61 3 9457 0600  
1800 334 802 – tollfree  
E-Mail sales@sick.com.au

**Belgium/Luxembourg**

Phone +32 (0)2 466 55 66  
E-Mail info@sick.be

**Brasil**

Phone +55 11 3215-4900  
E-Mail sac@sick.com.br

**Canada**

Phone +1 905 771 14 44  
E-Mail information@sick.com

**Česká republika**

Phone +420 2 57 91 18 50  
E-Mail sick@sick.cz

**China**

Phone +86 4000 121 000  
E-Mail info.china@sick.net.cn  
Phone +852-2153 6300  
E-Mail ghk@sick.com.hk

**Danmark**

Phone +45 45 82 64 00  
E-Mail sick@sick.dk

**Deutschland**

Phone +49 211 5301-301  
E-Mail info@sick.de

**España**

Phone +34 93 480 31 00  
E-Mail info@sick.es

**France**

Phone +33 1 64 62 35 00  
E-Mail info@sick.fr

**Great Britain**

Phone +44 (0)1727 831121  
E-Mail info@sick.co.uk

**India**

Phone +91-22-4033 8333  
E-Mail info@sick-india.com

**Israel**

Phone +972-4-6801000  
E-Mail info@sick-sensors.com

**Italia**

Phone +39 02 27 43 41  
E-Mail info@sick.it

**Japan**

Phone +81 (0)3 3358 1341  
E-Mail support@sick.jp

**Magyarország**

Phone +36 1 371 2680  
E-Mail office@sick.hu

**Nederland**

Phone +31 (0)30 229 25 44  
E-Mail info@sick.nl

**Norge**

Phone +47 67 81 50 00  
E-Mail sick@sick.no

**Österreich**

Phone +43 (0)22 36 62 28 8-0  
E-Mail office@sick.at

**Polska**

Phone +48 22 837 40 50  
E-Mail info@sick.pl

**România**

Phone +40 356 171 120  
E-Mail office@sick.ro

**Russia**

Phone +7-495-775-05-30  
E-Mail info@sick.ru

**Schweiz**

Phone +41 41 619 29 39  
E-Mail contact@sick.ch

**Singapore**

Phone +65 6744 3732  
E-Mail sales.gsg@sick.com

**Slovenija**

Phone +386 (0)1-47 69 990  
E-Mail office@sick.si

**South Africa**

Phone +27 11 472 3733  
E-Mail info@sickautomation.co.za

**South Korea**

Phone +82 2 786 6321/4  
E-Mail info@sickkorea.net

**Suomi**

Phone +358-9-25 15 800  
E-Mail sick@sick.fi

**Sverige**

Phone +46 10 110 10 00  
E-Mail info@sick.se

**Taiwan**

Phone +886-2-2375-6288  
E-Mail sales@sick.com.tw

**Türkiye**

Phone +90 (216) 528 50 00  
E-Mail info@sick.com.tr

**United Arab Emirates**

Phone +971 (0) 4 8865 878  
E-Mail info@sick.ae

**USA/México**

Phone +1(952) 941-6780  
1 800-325-7425 – tollfree  
E-Mail info@sickusa.com

More representatives and agencies  
at [www.sick.com](http://www.sick.com)