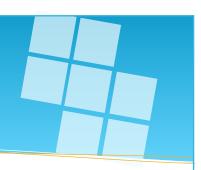
Signal conditioning



20-ALM

LOOP POWERED TRIP AMPLIFIER







Setpoints Available on Front Panel as 0.4 to 2V Signal (4 to 20mA)



Unique Low Cost Solution

Description

The 20-ALM is a 4-20mA direct current loop powered trip amplifier. The device derives its power from the input signal and therefore requires no external power supply.

The output of the 20-ALM is a single pole, normally open, solid state relay which can be configured to close either above or below the adjustable setpoint. The switched output can be connected to any potential within 1kV of the transmitter supply, while transients of 2.5kV can be withstood.

The relay is designed to switch AC or DC.

The trip amplifier is typically used to activate a warning or control system override when a sensor output goes above or below a pre-set limit. Alternatively, the unit can be used for simple on/off control, having a built in switching hysteresis.

The device is housed in an ultra-compact DIN rail mounted enclosure, only 18mm wide.

For further technical information and ordering details please see overleaf.

General Specification

Recommended Operating Conditions

Input Current 4-20mA
Relay Contact Voltage 110Vac

Relay Current (max) 130mA @ 110Vac / 24Vdc Output Resistance 24 Ω (on) 110Vac Type

Environmental Conditions

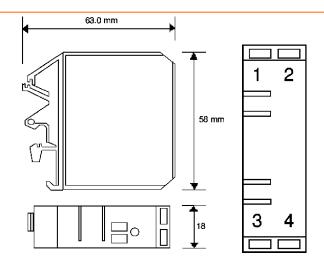
Storage Temperature $-40 - 70 \, ^{\circ}\text{C}$ Operating Ambient $0 - 55 \, ^{\circ}\text{C}$ Relative Humidity $0 - 90 \, ^{\circ}\text{RH}$



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Technical Specifications						
Parameter	Min	Тур	Max	Comments		
Supply Voltage		Loop Power				
Supply Current	4mA		20mA			
Full Scale Volt Drop		3.4V	3.5V	At 20mA Input		
Relay Current			130mA	Rated at 110Vac		
Output Resistance 'ON'			24Ω	110Vac Relay Type		
Setpoint Hysteresis		50μΑ		Other values available		
Trip Point Accuracy			±0.25%			
Temp Coefficient	11	±100ppm/ºC				
Trip Point Drift		±100ppm/ºC				
Relay Time Response		10ms				
Operating Ambient	0ºC		55ºC			
Relative Humidity	0%		90%			
Isolation Voltage	1kV					
Surge Voltage	2.5kV for 50μS		Transient of 10kV/μS			
Notes	Setpoint is adjusted by 20 turn potentiometers on the front panel.					
	Setpoint can be checked by measuring the 0.4 to 2V (4 to 20mA) voltage on the front panel terminals.					
	High or Low Alarm is selectable using internal link.					
	Closed output contact is indicated by a red LED on the front panel.					



Installation data				
Mounting	DIN Rail TS32/35			
Orientation	Any			
Connections	Screw Clamp with pressure plate			
Conductor size	0.5-4.0mm			
Insulation Stripping	12mm			
Weight	Approx 45g			

Connection details			
1.	Relay Output -ve		
2.	Relay Output +ve		
3.	Input Channel +ve		
4.	Input Channel -ve		

Ordering information				
Please supply:				
Part Number:	II-20ALM-A-8-1-J-000			
Trip Action 1:	High / Low			
Relay Voltage Rating:	110Vac / 24Vdc			
Further Notes:				

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