

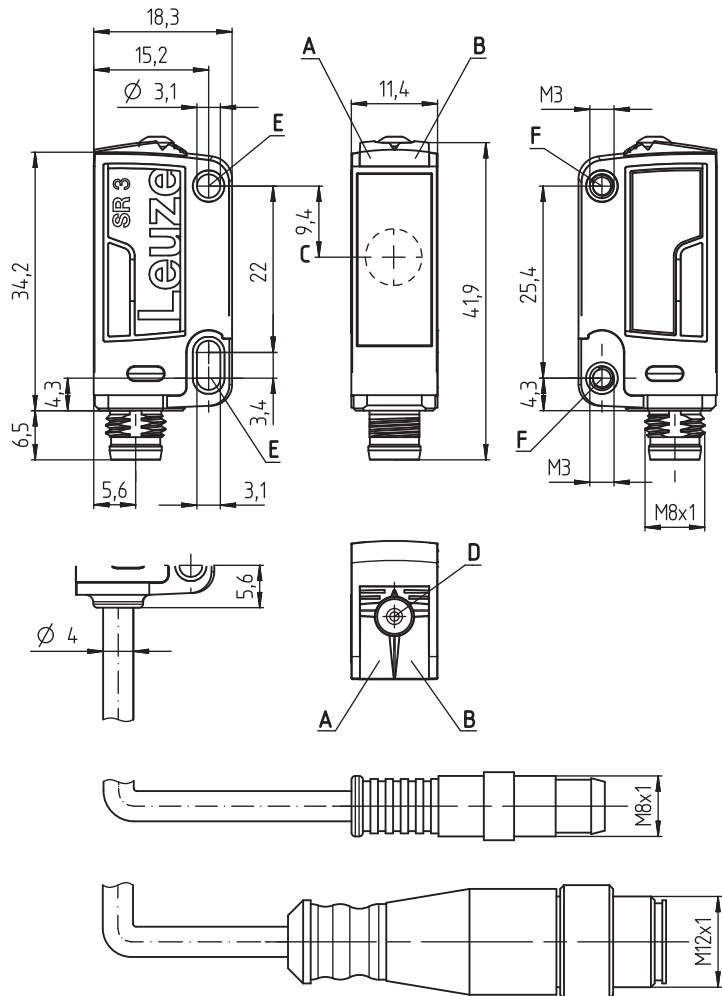
PRK3C autocollimation

Retro-reflective photoel. sensor with polarization filter

en 02-2017/02 50130058



Dimensioned drawing

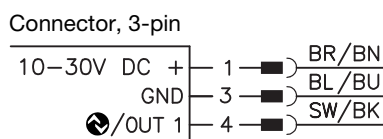
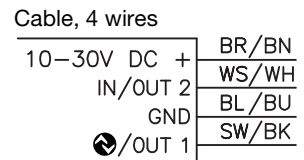
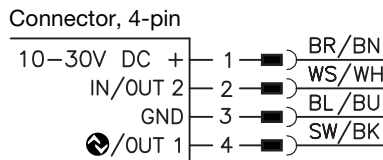


- A Green indicator diode
- B Yellow indicator diode
- C Optical axis
- D Teach button
- E Mounting sleeve (standard)
- F Threaded sleeve (PRK3C.B...)

0 ... 5m
10 - 30 V DC
IO-Link

- Polarized retro-reflective photoelectric sensor with autocollimation optics and visible red light
- For precise positioning of objects and reflector marks, also at short range
- Small and compact construction with robust plastic housing, degrees of protection IP 67 and IP 69K, tested in accordance with Ecolab for industrial application
- Short response time and low jitter for the detection of fast events
- **NEW:** Variant with a second switching output in place of the teach input
- **NEW:** Housing variant with two integrated M3 metal threaded sleeves
- **NEW:** Housing variant with integrated slot-holed mounting sleeve made of metal

Electrical connection



Accessories:

(available separately)

- Mounting systems (BT ...)
- Cables with M8 or M12 connector (KD ...)
- Reflectors
- Reflective tapes
- IO-Link master set SET MD12-US2-IL1.1 + accessories - diagnostics set (part no. 50121098)

We reserve the right to make changes • DS_PRK3C_StandardEL_en_50130058.fm



Technical data

Optical data

Typ. operating range limit (TK(S) 100 x 100) ¹⁾ 0 ... 5m
 Operating range ²⁾ see tables
 Light source ³⁾ LED (modulated light)
 Wavelength 635nm (visible red light, polarized)

Sensor operating modes

IO-Link COM2 (38.1 kBaud, Frame 2.5, Vers. 1.1, min. cycle time 2.3 ms) is supported
 SIO direct configuration / system commands; attention: data storage is not supported!
 Configuration

Timing

Switching frequency 1,500Hz
 Response time 0.33ms ⁴⁾
 Response jitter 110µs
 Readiness delay ≤ 300ms

Electrical data

Operating voltage U_B ⁵⁾ 10 ... 30VDC (incl. residual ripple)
 Residual ripple ≤ 15% of U_B
 Open-circuit current ≤ 15mA
 Switching output see part number code on page 3
 Function light/dark switching, adjustable
 Signal voltage high/low $\geq (U_B - 2V) / \leq 2V$
 Output current max. 100mA ⁶⁾
 Operating range setting via teach-in

Indicators

Green LED ready
 Yellow LED light path free
 Yellow LED, flashing light path free, no function reserve

Mechanical data

Housing plastic (high-strength PC-ABS); 2x diecast zinc mounting sleeves or 2x M3 brass threaded sleeves
 Optics cover plastic (PMMA)
 Weight with connector: 10g
 with 200mm cable and connector: 20g
 with 2m cable: 50g
 Connection type cable 2m (cross section 4x0.20mm²), connector M8, metal, cable 0.2m with connector M8 or M12

Environmental data

Ambient temp. (operation/storage) -40°C ... +60°C ⁷⁾ / -40°C ... +70°C
 Protective circuit ⁸⁾ 2, 3
 VDE safety class III
 Degree of protection IP 67 and IP 69K
 Light source exempt group (in acc. with EN 62471)
 Standards applied IEC 60947-5-2
 Certifications UL 508, CSA C22.2 No.14-13 ^{5) 9)}

Additional functions

Teach-in input/activation input

Transmitter active/not active $\geq 0.65 * U_B / \leq 0.35 * U_B$
 Activation/disable delay ≤ 1ms
 Input resistance 20kΩ

- 1) Typ. operating range limit: max. attainable range without function reserve
- 2) Operating range: recommended range with function reserve
- 3) Average life expectancy 100,000h at an ambient temperature of 25°C
- 4) For short decay times, an ohmic load of approx. 5kΩ is recommended
- 5) For UL applications: use is permitted exclusively in Class 2 circuits according to NEC
- 6) Sum of the output currents for both outputs, 50mA for ambient temperatures > 40°C
- 7) Permissible operating temperature range during IO-Link operation: -10°C to +40°C
- 8) 2=polarity reversal protection, 3=short circuit protection for all transistor outputs
- 9) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

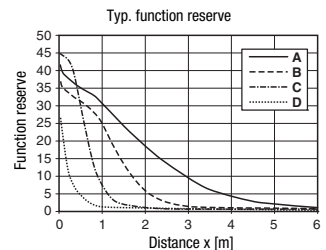
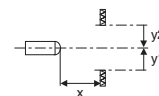
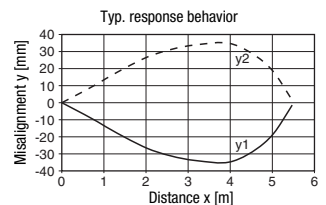
Tables

Reflectors			Operating range
1	TK(S)	100x100	0 ... 4.0m
2	TKS	40x60.1	0 ... 2.6m
3	TKS	20x40.1	0 ... 1.3m
4	REF 4-A-	50x50	0 ... 0.7m

1	0		4	5
2	0	2.6	3.2	
3	0	1.3	1.5	
4	0	0.7	1.0	

Operating range [m]
 Typ. operating range limit [m]
 TK ... = adhesive
 TKS ... = screw type

Diagrams



- A TK 100x100
- B TKS 40x60
- C TKS 20x40
- D Tape 4: 50x50

Notes

Observe intended use!

- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.

PRK3C autocollimation Retro-reflective photoel. sensor with polarization filter

Part number code

P R K 3 C . B A 3 / 4 P - 2 0 0 - M 1 2

Operating principle	PRK	Retro-reflective photoelectric sensors with polarization filter
Construction/version	3C	SR3C series
Light type	N/A	Red light
Radiation source	N/A	LED
Equipment	N/A	Standard
	B	Housing model with two M3 threaded sleeves (brass)
	A	Autocollimation principle (single lens) for positioning tasks
Operating range adjustment	N/A	Operating range not adjustable
	3	Teach-in via button
	6	Auto-teach
Switching output/function IN/OUT 1: Pin 4 or black conductor	2	NPN transistor output, light switching
	N	NPN transistor output, dark switching
	4	PNP transistor output, light switching
	P	PNP transistor output, dark switching
	L	IO-Link
	X	Not connected (n. c.)
	8	Activation input (activation with high signal)
Switching output/function IN/OUT 2: Pin 2 or white conductor	2	NPN transistor output, light switching
	N	NPN transistor output, dark switching
	4	PNP transistor output, light switching
	P	PNP transistor output, dark switching
	W	Warning output
	X	Not connected (n. c.)
	8	Activation input (activation with high signal)
	9	Deactivation input (activation with high signal)
	T	Teach-in via cable
Electrical connection	N/A	Cable, PVC, standard length 2000mm, 4-wire
	M8	M8 connector, 4-pin (plug)
	M8.3	M8 connector, 3-pin (plug)
	200-M8	Cable, PVC, length 200mm with M8 connector, 4-pin, axial (plug)
	200-M8.3	Cable, PVC, length 200mm with M8 connector, 3-pin, axial (plug)
	200-M12	Cable, PVC, length 200mm with M12 connector, 4-pin, axial (plug)

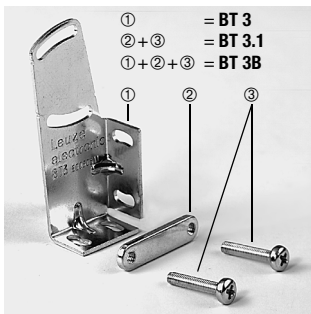
Order guide

The sensors listed here are preferred types; current information at www.leuze.com

Sensors with through-holes		Sensors with threaded sleeves		Accessories mounting systems	
Order code	Part no.	Order code	Part no.	Order code	Part no.
PRK3C.A3/4T-M8	50129403	PRK3C.BA3/4T-M8	50133632	For sensors with through-holes:	
PRK3C.A3/4T	50129404	PRK3C.BA3/4T	50133633	BT 3	50060511
PRK3C.A3/4T-200-M12	50129405	PRK3C.BA3/4T-200-M12	50133634	BT 3.1 ¹⁾	50105585
PRK3C.A3/4T-200-M8	50129406	PRK3C.BA3/4T-200-M8	50133635	BT 3B	50105546
Set PRK3C.A3/PT-M8	50133622	PRK3C.BA3/LP-M8	50133636	For sensors with threaded sleeves:	
PRK3C.A3/4-200-M8.3	50133623	PRK3C.BA3/LP	50133637	BT 200M.5	50118542
PRK3C.A3/LP-M8	50133624	PRK3C.BA3/LP-200-M12	50133638	BT 205M ¹⁾	50124651
PRK3C.A3/LP	50133625	PRK3C.BA3/LP-200-M8	50133639	BTU 200M-D10	50117256
PRK3C.A3/LP-200-M12	50133626	PRK3C.BA3/4P-M8	50133640	BTU 200M-D12	50117255
PRK3C.A3/LP-200-M8	50133627	PRK3C.BA3/4P	50133641	BTU 200M.5-D12	50120426
PRK3C.A3/4P-M8	50133628	PRK3C.BA3/4P-200-M12	50133642	BTU 200M-D14	50117254
PRK3C.A3/4P	50133629	PRK3C.BA3/4P-200-M8	50133643		
PRK3C.A3/4P-200-M12	50133630				
PRK3C.A3/4P-200-M8	50133631				

1) Packaging unit: PU = 10 pcs.

Mounting systems



PRK3C autocollimation Retro-reflective photoel. sensor with polarization filter

IO-Link interface

Sensors in the PRK3C.../L... variant have a dual-channel architecture. The IO-Link interface in accordance with specification 1.1.1 (October 2011) is provided on pin 4 (OUT 1). This allows the devices to be configured quickly and easily and, therefore, cost-effectively. Furthermore, the sensor transmits its process data and makes diagnostic information available through it.

Parallel to the IO-Link communication, the sensor can output the continuous switching signal for object detection on OUT 2. The IO-Link communication does not interrupt this signal.

Note: In Leuze Sensor Studio, the following applies with regard to the designations: **Q1 = OUT 1, Q2 = OUT 2.**

IO-Link process data

Output data device

Data bit								Assignment	Meaning
7	6	5	4	3	2	1	0		
								Switching output Q1 (OUT 1)	0 = inactive, 1 = active
								Warning output autoControl	0 = no warning, 1 = warning
								Sensor operation ¹⁾	0 = off, 1 = on
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free

1) Sensor operation off when detection is not possible (e.g during the teach event)

Input data device

Data bit								Assignment	Meaning
7	6	5	4	3	2	1	0		
								Deactivation	0 = transmitter active, 1 = transmitter inactive
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free
								Not used	Free

Device-specific IODD

At www.leuze.com in the download area for IO-Link sensors you will find the **IODD zip file** with all data required for the installation.

IO-Link parameter documentation

A complete description of the IO-Link parameters is given in the *.html files. Please double-click one of the two language variants: ***IODD*-de.html** for **German** or ***IODD*-en.html** for **English**.

Functions configurable via IO-Link

PC configuration and visualization is performed comfortably with the USB-IO-Link Master SET US2-IL1.1 (part no. 50121098) and the Leuze Sensor Studio (in the download area of the sensor at www.leuze.com).

Function block	Function	Description
Configuration	Logical function of Q2	If the function Q2 = switching output is selected, the switching function corresponds to the current setting which was selected via the L/D changeover. If Q2 = inv. switching output is selected, the switching behavior of the output is inverted.
	Key Lock	On disables the teach button on the sensor.
	L/D switching	In the factory setting, outputs Q1 and Q2 are antivalent switching outputs: Light switching: Q1 = light switching, Q2 = dark switching. Dark switching: Q1 = dark switching, Q2 = light switching.
	Switching delay	On activates the internal time function .
	Function selection of the switching delay	Activation of a suitable switching delay is possible. It is not possible to combine switching delays.
	Time base of the switching delay	Possibility of selecting a time base.
	Factor for the time base of the switching delay	To adapt the time base, it is multiplied by the entered factor. Only whole-number factors from 1 to 15 are permitted.

Function block	Function	Description
Commands (The commands with a gray background correspond to the functions which can be performed at the sensor using the teach button or the remote teach function.)	Sensitive teach for the detection of a transparent object (e.g. empty single bottle)	Clear the light path before activation.
	Standard teach for the detection of a partially transparent object (e.g. bottle made of colored glass)	Clear the light path before activation.
	Light switching	
	Dark switching	
	Switch the process data display mode to analog value	Activate to display diagrams on the Process tab when using Leuze Sensor Studio .

PRK3C autocollimation Retro-reflective photoel. sensor with polarization filter

Sensor adjustment (teach) via teach button

The sensor is factory-adjusted for maximum operating range. The teach procedure is only necessary if the sensor does not switch when an object enters the light beam.

① Standard teach (low sensitivity)		② Sensitive teach (increased sensitivity)	
Clear the light path before teaching!			
1.	Hold down the teach button (2 to 7s) until the yellow and green LEDs flash simultaneously .	1.	Hold down the teach button (7 to 12s) until the yellow and green LEDs flash alternately .
2.	Release teach button – ready.	2.	Release teach button – ready.
The sensor switches when approx. half of the light beam is covered by the object.		Unlike the standard teach mode, the sensor switches when a considerably smaller part of the light spot is covered.	
Device settings are stored fail-safe.			

③ Teach at max. operating range (factory setting)		④ Set switching behavior (light/dark switching)	
Obstruct the light path before teaching!		When the function is activated, the switching output is always inverted relative to the previously set state (toggle function).	
1.	Hold down the teach button (2 to 7s) until the yellow and green LEDs flash simultaneously .	1.	Hold down the teach button longer than 12s until only the green LED flashes . LED ON: Switching output now light switching (Output active if light path is free) LED OFF: Switching output now dark switching (Output active if there is an object in the light path)
2.	Release teach button – ready.	2.	Release teach button – ready.
The sensor now operates with the maximum function reserve/operating range.		Note: The yellow LED is not dependent on the switching behavior setting and always indicates light switching in normal operation.	
Device settings are stored fail-safe.			

Sensor adjustment (teach) via teach input (pin 2)



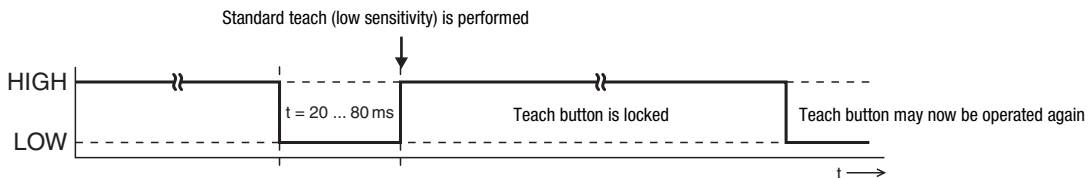
The following description applies to PNP switching logic!

Signal level LOW $\leq 2V$

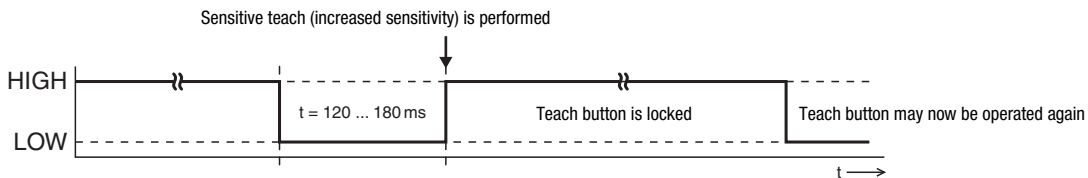
Signal level HIGH $\geq (U_B - 2V)$

With the NPN models, the signal levels are inverted!

Standard teach (low sensitivity)



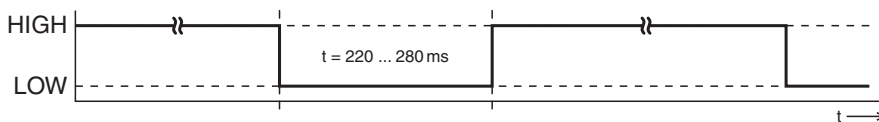
Sensitive teach (increased sensitivity)



Light switching logic

Switching outputs light switching, this means outputs active when object is detected.

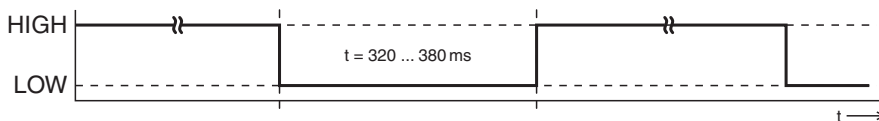
In the case of complementary switching outputs, OUT1 (pin 4) light switching, OUT2 (pin 2) dark switching.



Dark switching logic

Switching outputs dark switching, this means outputs inactive when object is detected.

In the case of complementary switching outputs, OUT1 (pin 4) dark switching, OUT2 (pin 2) light switching.



Locking the teach button via the teach input



A **static high signal** ($\geq 20\text{ms}$) at the teach input locks the teach button on the sensor if required, such that no manual operation is possible (e.g., protection from erroneous operation or manipulation).

If the teach input is not connected or if there is a static low signal, the button is unlocked and can be operated freely.

