Multi-Channel Infrared Temperature Monitoring System RS485/Modbus®



OS-MINIHUB



- Miniature Non-Contact Temperature Sensors with RS485 Modbus Communications
- ✓ Touch Screen
 Display Optional
 for Configuration,
 Display, Alarms
 and Data Logging
- ✓ Low-Cost Standalone 6-Channel System
- Build Larger Systems Using the TSD600's Separate Modbus Master and Slave Interfaces
- Analog and Alarm Relay Outputs via Optional Modules
- ✓ Conforms to Industrial EMC Standards

The OS-MINIHUB is an industrial infrared temperature monitoring system, with miniature sensing heads and optional display modules.

OS-MINIHUB sensors are designed to measure the surface temperature of non-reflective materials in industrial applications, from -20 to 1000°C (-4 to 1832°F). They are sealed to NEMA 4 (IP65), built from 316 stainless steel, and fully tested to industrial EMC standards.

They can measure food, paper, thick plastics, asphalt, paint, bulk materials and organic materials, as well as most dirty, rusty or oily surfaces.

Robust

OS-MINIHUB sensors have an operating temperature rating of up to 120°C (248°F) with no need for cooling.



Compact

The sensors measure just 45 mm (1.7") long (plus cable gland), so they can fit into the smallest of spaces.

Configurable

Up to 6 sensors can be connected to the optional TSD600 interface module, which provides temperature display, configuration, and high-capacity data logging to a MicroSD Card. Analog and relay outputs are available via separate DIN rail mounted modules.

Low Cost

With up to 6 sensors connected to one TSD600, the OS-MINIHUB is an ideal low-cost non-contact temperature measurement system.

Networkable

To measure more than 6 locations, OS-MINIHUB sensors and TSD600 sub-networks may be connected to an RS485 Modbus SCADA system or PLC. It is possible to measure the temperature of hundreds or thousands of locations on the same network.

Applications

The OS-MINIHUB may be installed as a new temperature monitoring system, or integrated into an existing Modbus network. With two Modbus interfaces, the TSD600 makes an ideal local display for a group of sensors as part of a larger system.

The OS-MINIHUB-JB6 junction box makes it easy to connect the system together.

Never miss a critical temperature event. In condition monitoring applications, the OS-MINIHUB system is an always-on solution that can replace manual checks with a handheld thermometer or expensive thermal imager.

Typical Applications Curing Ovens

Fiberglass impregnated with epoxy is cured in an oven to increase strength. OS-MINIHUB sensors are placed inside the oven at up to 120°C (248°F), to build-up a temperature profile at many points on the entire surface of the workpiece, and to communicate the measured temperature to the heating system that controls the hot air blowers in the oven. Industries include boatbuilding and aerospace as well as many others.

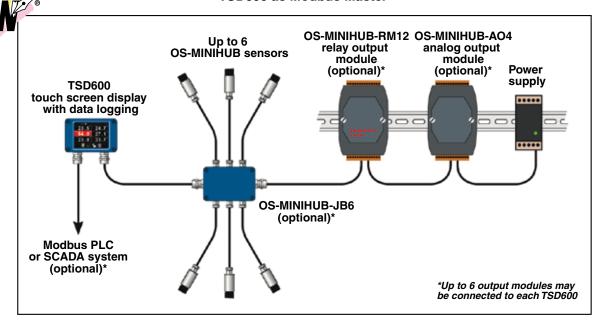
Industrial Bakeries

Check the temperature profile of bakery products at multiple points along a conveyor oven.

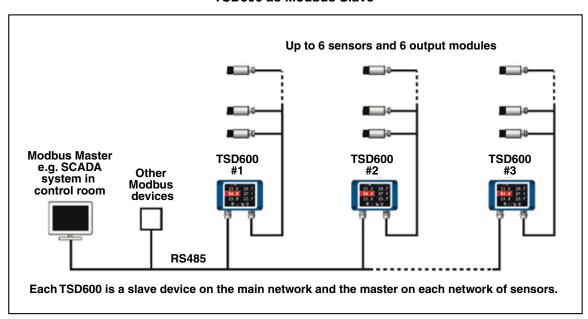
Corrugated Board Manufacturing

Monitor the web temperature along an entire corrugator, with local displays for each section of the production line, and centralized monitoring in the control room. Sensors withstand 120°C (248°F), and can be used in high-temperature areas such as single facers without cooling.

TSD600 as Modbus Master



TSD600 as Modbus Slave



Power Distribution

Monitor the temperature of bulbar joints in switchgear cabinets. Hundreds or even thousands of points can be monitored on the same network using the OS-MINIHUB system.

Automotive

A large system of OS-MINIHUB sensors can monitor the paint curing process at several points. Monitor temperatures around the entire vehicle in environmental test chambers.

Condition Monitoring

A network of OS-MINIHUB sensors can monitor all the bearing temperatures on a machine, a runout table, or the whole factory. The OS-MINIHUB is ideal for measuring the temperature of all painted metal surfaces.

Infrared Curing

Arrays of sensors fitted on a rig of infrared curing lamps ensure an even temperature profile along the part being cured. Surface coatings, paint and epoxy are ideal target materials, among many others.

Gas Cylinder Filling

Monitor temperatures to improve repeatability in the filled volume and improve filling efficiency. The temperature of every cylinder on a filling rig is easily monitored with no need to manually move contact probes.

TSD600 6-Channel **Touch Screen Terminal**

- Configure, Display and Log Data and Alarms from Up to 6 Sensors per Terminal Unit, Simultaneously or Individually
- ✓ Operates as Modbus[®] Master and Modbus Slave
- High Capacity Data Logging to MicroSD Card
- ✓ Bright Touch Screen with **Backlight**
- Analog and Relay Outputs via Optional ICP DAS Modules
- ✓ 2-Channel Scrolling Temperature Chart

Specifications

Temperature Range: -20 to 1000°C

(-4 to 1832°F)

Interface: RS485 Modbus RTU Accuracy: ±1% of reading or ±1°C

whichever is greater

Repeatability: ±0.5% of reading or ±0.5°C whichever is greater Emissivity Setting: 0.2 to 1.0 Response Time, t90: 240 ms

(90% response)

Spectral Range: 8 to 14 µm Supply Voltage: 6 to 28 Vdc

Optional AC Power: 100 to 240 Vac,

0.3 A

Supply Current: 50 mA max Baud Rate: 9600 baud * Format: 8 data bits, no parity,

1 stop bit '

* Other configurations available upon request.

CONFIGURATION

Configuration Method: Via TSD600 touch screen, or directly via RS485 Modbus

Configurable Parameters: Emissivity Setting, Averaging, Peak/Valley Hold Processing, Reflected Energy Compensation

MECHANICAL

Construction: Stainless Steel Dimensions: 18 dia x 45 mm L

 $(0.7 \times 1.7")$

Thread Mounting: M16 x 1 mm pitch

(0.03")

Cable Length: 1 m (3.3') (longer lengths available to order) Weight with Cable: 85 g (3 oz)

ENVIRONMENTAL

Environmental Rating: IP65 Ambient Temperature: 0 to 120°C

(32 to 248°F)



Display temperature data from two channels in a scrolling graph.



Display and configure all 6 channels individually or simultaneously. Displays channels in red in alarm condition.

> Schedule a start time, or

start and stop

logging at the

Temperature

data and alarm

events can be logged to a

microSD card

(not included).

touch of an icon.



sensor and the TSD600 itself via the touch screen interface.

Relative Humidity: 95% max non-condensing

CONFORMITY

Electromagnetic Compatibility: EN61326-1, EN61326-2-3 (Electrical

Equipment for Measurement, Control and Laboratory Use - EMC Requirements - Industrial)

6-Channel Display Module **Specifications**

Display: 72 mm (2.83") resistive touch TFT, 320 x 240 pixels, backlit Supply Voltage: 10 to 30 Vdc

Maximum Current Draw: 100 mA Configurable Parameters (Global):

Temperature units, date and time, data logging, graph channels, alarm

Configurable Parameters

(per Channel): Signal processing, emissivity setting, reflected energy compensation, alarms, Modbus address

Alarm Configuration: 12 alarms (2 per sensor) with adjustable level, individually configurable as HI or LO

Temperature Units: °C or °F

selectable

Temperature Resolution: 0.1° Signal Processing: Average, peak hold, valley hold, minimum, maximum

Display Sample Period: 120 ms per sensor (720 ms in total for 6 sensors)

DATA LOGGING

Logging Interval: 1 to 86,400

seconds (1 day)

MicroSD Card Max Capacity:

32 GB (not included)

Internal Clock Battery: 1 x BR 1225

3V (not included)

Variables Logged: Target temperature, sensing head temperature, alarm events

File Format: .csv (can be imported

600

to Excel®)

Configurable Parameters:

Sample period, number of samples, scheduled start date and time

MECHANICAL

Construction: Die cast aluminum **Electrical Connections:** Removable screw terminals, 28 AWG to 18 AWG Dimensions: 98 W x 64 H x 36 mm D (3.8 x 2.5 x 1.4"), excluding cable

Weight: 280 g (0.6 lb) **ENVIRONMENTAL**

Environmental Rating: NEMA 4

(IP65)

Ambient Temperature Range:

0 to 60°C (32 to 140°F)

Relative Humidity: Maximum 95%,

non-condensing CONFORMITY

CE Marked

RoHS Compliant

Electromagnetic Compatibility: EN61326-1, EN61326-2-3 (Electrical Equipment for Measurement, Control and Laboratory Use -EMC Requirements - Industrial)

OS-MINIHUB Specifications

Construction: Die cast aluminum **Electrical Connections:** Removable screw terminals, 28 to 18 AWG

Weight: 250 g (8.8 oz) **Environmental Rating: IP65 Enclosure Dimensions:** 98 W x 64 H x 36 mm D

(3.8 x 2.5 x 1.4")





To Order	
Model No.	Description
Sensors	
OS-MINIHUB-SN21	Sensor head with 2:1 divergent optics, 1 m (3.3') cable
OS-MINIHUB-SN201	Sensor head with 20:1 divergent optics, 1 m (3.3') cable
BUS Components	
OS-MINIHUB-JB6	6-channel junction box, IP65
OS-MINIHUB-RM12	12-channel relay output module
OS-MINIHUB-AO4	4-channel voltage or current analog output module

Accessories

Model No.	Description
OS210-FBS	Fixed mounting bracket (1-axis)
OS210-ABS	Adjustable mounting bracket (2-axis)
Laser Sighting	
OS210-LSTS	Laser sighting tool (including laser)
OS-MINI-LSF	Dual laser continuous laser sighting bracket fixed (1-axis)
OS-MINI-LSA	Dual laser continuous laser sighting bracket adjustable (2-axis)
Display	
TSD600	6-channel touch screen display module (10 to 30 Vdc)
TSD600-MA	6-channel touch screen display (240 Vac)
MINI-MSD	MicroSD card for TSD600 data logging
Calibration Option	
-CALA {suffix}	UKAS traceable calibration certificate, add suffix to each sensor to be calibrated
	" " "

For extra cable length add a suffix –{length in whole meters} i.e. OS-MINIHUB-SN21-6

Ordering Examples: A complete system with 6 sensors and 4 analog outputs:

- Qty 5: OS-MINIHUB-SN201-3, 5 sensors with 20:1 optics and 3 m (10') cable (2 extra meters of cable each).
- Qty 1: OS-MINIHUB-SN201-3-CALA, 1 sensors with 20:1 optics, 3 m (10') cable with calibration certificate.
- Qty 6: OS210-FBS, 6 fixed mounting brackets.
- Qty 1: OS210-LSTS, 1 laser sighting tool to align each sensor.
- Qty 1: OSMINIHUB-JB6, 6-channel IP65 junction box.
- Qty 1: OSMINIHUB-AO4, 4-channel analog output module.
- Qty 1: TSD600, 6-channel touch screen display module.
- Qty 1: MINI-MSD, 1 Micro-SD card for TSD600 data logging.