

# SinCos® SCK 25 to 53 and SCL 25 to 53: Motor Feedback Systems with HIPERFACE®-Interface




Writing motor-specific data to the electronic type label and programming are important features of these series.

This allows you to put your individual motor feedback system together!

The advantages of the SinCos® SCK and SCL series, at a glance:

- for hollow shafts from 25 to 53 mm
- couplings, which would affect the accuracy and the dynamic behaviour of the drive, are not required
- no increase in torque through encoder ball bearings
- minimum mounting space since housings, couplings and bearings are not required.

	<b>1,024 sine/ cosine periods</b>
<b>Motor Feedback Systems</b>	



SCK/SCL series motor feedback systems are used worldwide in many different applications and environments.

Absolute positioning with 16,384 steps per revolution and a maximum of 4,096 revolutions give a resolution of 27 bits.

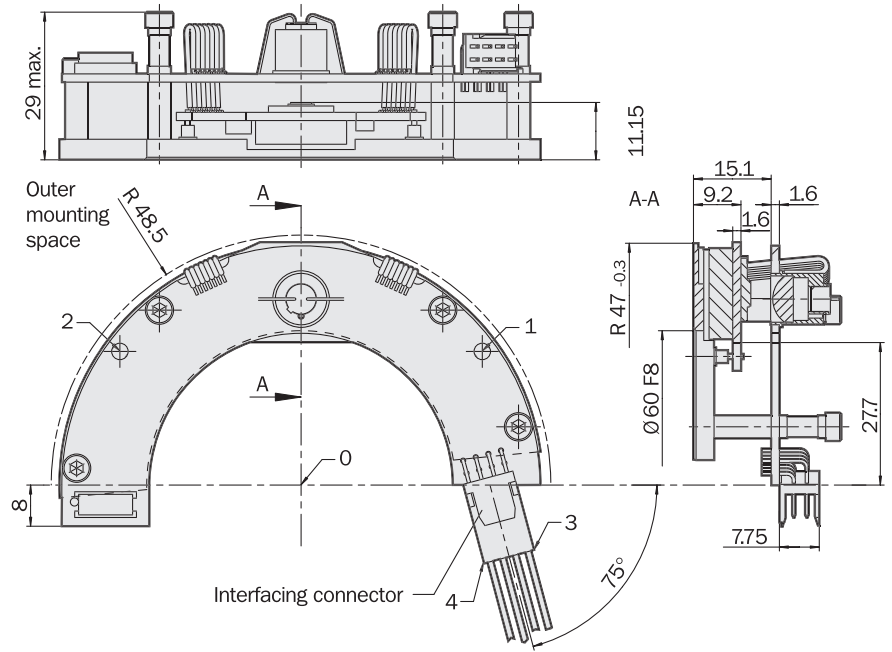


**1,024 sine/cosine periods**

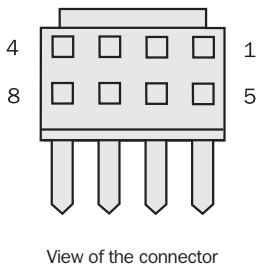
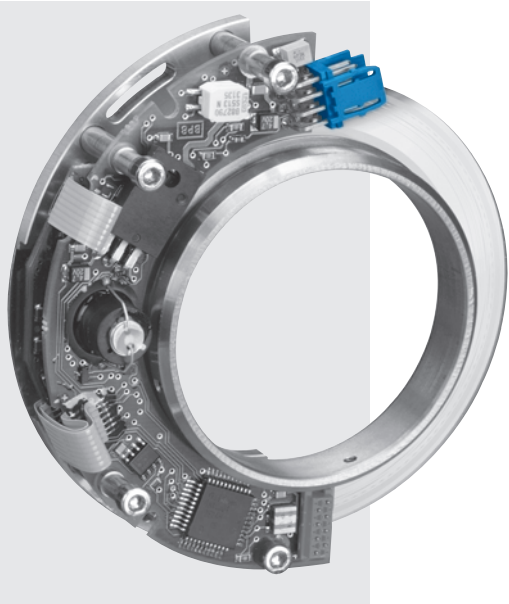
Motor Feedback Systems

- 1,024 sine/cosine periods per revolution
- Encoder temperature interrogation
- Programming of the positional value
- Electronic type label

**Dimensional drawing SCK sensor block**



General tolerances according to DIN ISO 2768-mk



**PIN and wire allocation**

PIN	Signal	Colour of Wires	Explanation
1	U <sub>s</sub>	red	Supply voltage 7 ... 12 V
2	GND	blue	Earth connection
3	REFSIN	brown	Process data channel
4	REFCOS	black	Process data channel
5	Data +	grey	RS-485-parameter channel
6	Data -	green	RS-485-parameter channel
7	+ SIN	white	Process data channel
8	+ COS	pink	Process data channel

**Caution:** To ensure proper function, the screen connection strand (200 mm) MUST be connected. It is included in the supply.

**Accessories**

Connection systems
Shims
Code discs
Programming tool

Technical Data			Code Discs CHS for Hollow Shaft Diameter (mm)						25	35	40	45	50	53				
<b>Number of sine/cosine periods per revolution</b>	1,024																	
<b>Dimensions</b>	mm (see dimensional drawing)																	
<b>Mass of the sensor block</b>	50 g																	
<b>Mass of the code disc complete</b>	29 g																	
	32 g																	
	45 g																	
	42 g																	
	56 g																	
	43 g																	
<b>Moment of inertia of the code disc complete</b>	160 g·cm <sup>2</sup>																	
	197 g·cm <sup>2</sup>																	
	300 g·cm <sup>2</sup>																	
	305 g·cm <sup>2</sup>																	
	440 g·cm <sup>2</sup>																	
	370 g·cm <sup>2</sup>																	
<b>Tightening torque for the code disc set screws</b>	20 ... 40 Ncm																	
<b>Code type for the absolute value</b>	Binary																	
<b>Code sequence for clockwise shaft rotation, looking in direction "A" (see dimensional drawing)</b>	Increasing																	
<b>Measurement step after generating arctan with 12 bit resolution</b>	0.3 angular seconds																	
<b>Total number of steps</b>	Singleturn 32,768																	
<b>Error limits for the digital absolute value</b>																		
via RS 485 <sup>1)</sup>	± 320 angular seconds																	
<b>Error limits for evaluating the "1,024" signals,</b>																		
integral non-linearity <sup>1)</sup>	± 180 angular seconds																	
<b>Non-linearity within a sine/cosine period</b>																		
differential non-linearity	± 12 angular seconds																	
<b>Output frequency for sine/cosine signals</b>	0 ... 200 kHz																	
<b>Working speed up to which the absolute position can be reliably produced</b>	6,000 min <sup>-1</sup>																	
<b>Max. operating speed</b>	9,000 min <sup>-1</sup>																	
<b>Max. angular acceleration</b>	0.2 x 10 <sup>6</sup> rad/s <sup>2</sup>																	
<b>Permissible shaft movement</b>																		
radial	dynamic ± 0.015 mm																	
axial	dynamic ± 0.05 mm																	
<b>Angular motion, perpendicular to the rotational axis</b>																		
static	± 0.005 mm/mm																	
dynamic	± 0.0025 mm/mm																	
<b>Working temperature range</b>	- 10 ... + 100 °C																	
<b>Storage temperature range</b>	- 40 ... + 125 °C																	
<b>Permissible relative humidity <sup>2)</sup></b>	90 %																	
<b>Resistance</b>																		
to shocks <sup>3)</sup>	70/10 g/ms																	
to vibration <sup>4)</sup>	10/10 ... 2000 g/Hz																	
<b>Protection to IEC 60529 <sup>5)</sup></b>	IP 00																	
<b>EMC <sup>6)</sup></b>																		
<b>Operating voltage range</b>	7 ... 12 V																	
<b>Recommended supply voltage</b>	8 V																	
<b>Max. operating current, no load</b>	< 110 mA																	
<b>Available memory area within EEPROM 512</b>	128 bytes																	
<b>Interface signals</b>																		
Process data channel = SIN, REFSIN, COS, REFCOS	Analogue, differential																	
Parameter channel = RS 485	Digital																	

<sup>1)</sup> With a maximum runout of the code tracks of 0.06 mm.

<sup>2)</sup> Condensation not permissible

<sup>3)</sup> To DIN EN 60068-2-27

<sup>4)</sup> To DIN EN 60068-2-6


<sup>5)</sup> In assembled state

<sup>6)</sup> To DIN EN 61000-2 and DIN EN 61000-3

The EMC according to the standards quoted is achieved when the motor feedback system is mounted in an electrically conductive housing, which is connected to the central earthing point of the motor controller via a cable screen. This is also where the GND (0 V) connection of the supply voltage is linked to earth.

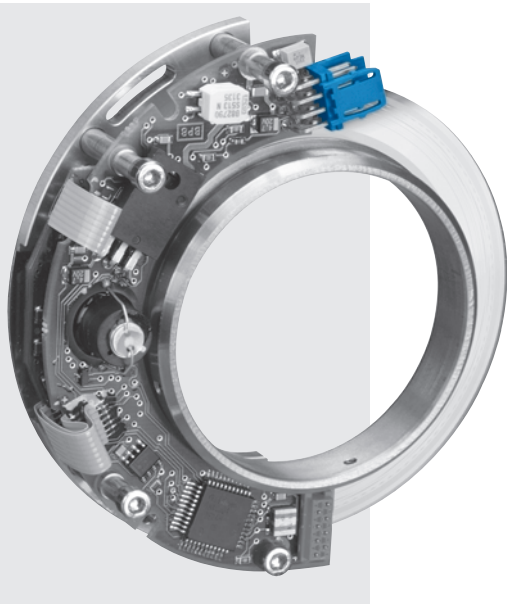
Users must perform their own tests when other screen designs are used.

Ordering information see page 5

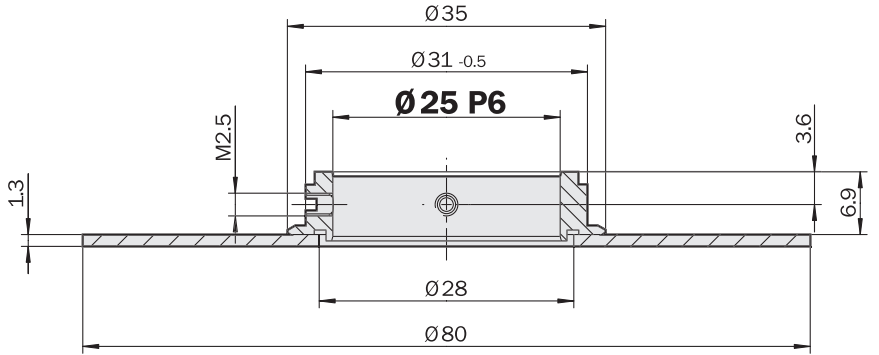
 **1,024 sine/cosine periods**

Motor Feedback Systems

- 1,024 sine/cosine periods per revolution
- Encoder temperature interrogation
- Programming of the positional value
- Electronic type label

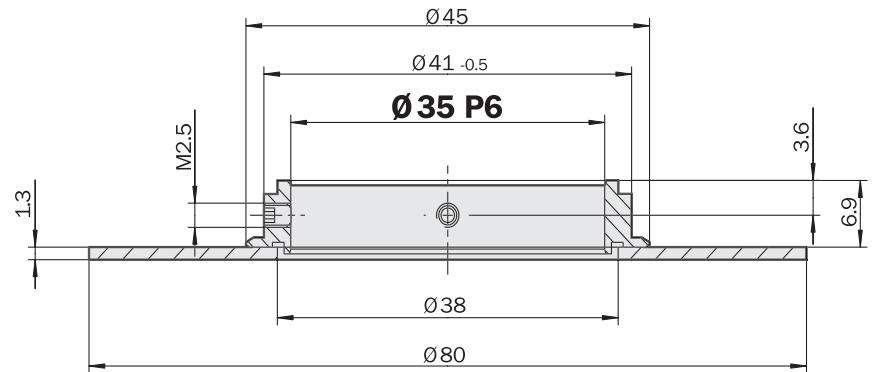


**Dimensional drawing code disc with hub CH-H10-SCK 25 (CHS 25)**



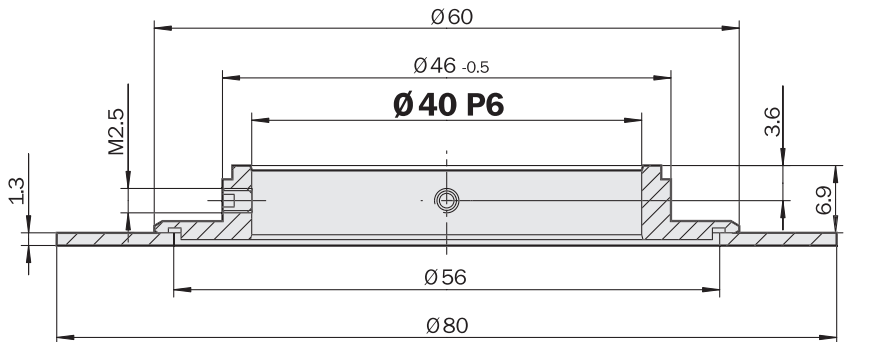
General tolerances according to DIN ISO 2768-mk

**Dimensional drawing code disc with hub CH-H10-SCK 35 (CHS 35)**



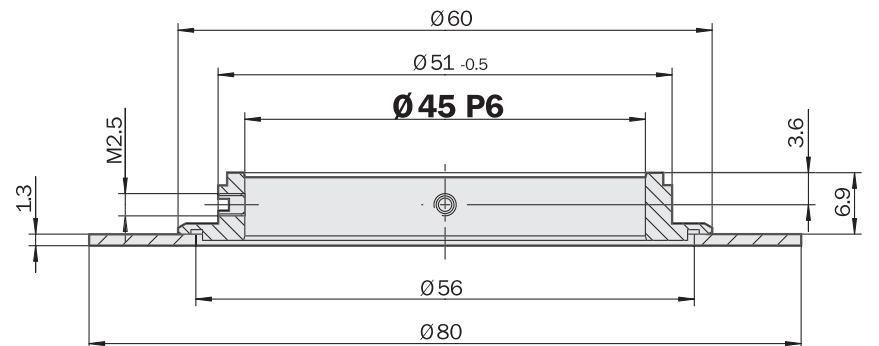
General tolerances according to DIN ISO 2768-mk

**Dimensional drawing code disc with hub CH-H10-SCK 40 (CHS 40)**



General tolerances according to DIN ISO 2768-mk

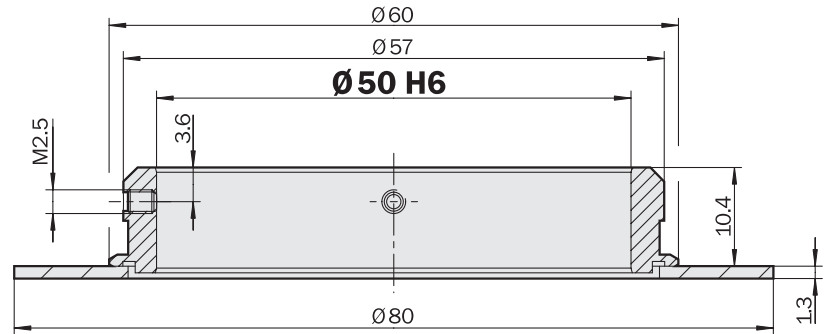
**Dimensional drawing code disc with hub CH-H10-SCK 40 (CHS 40)**



General tolerances according to DIN ISO 2768-mk

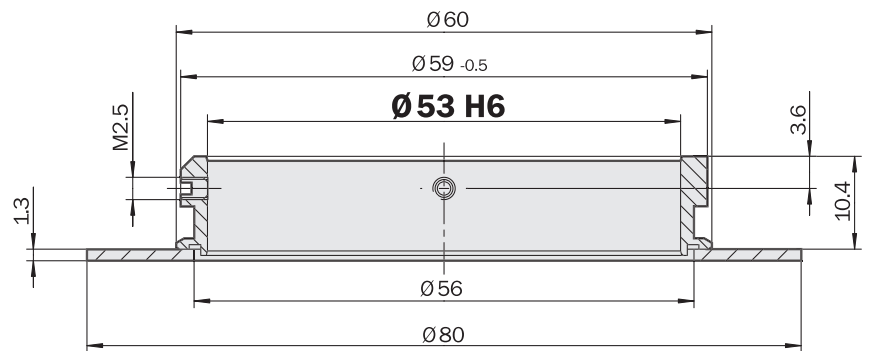
Accessories
Connection systems
Shims
Code discs
Programming tool

**Dimensional drawing code disc with hub CH-H10-SCK 50 (CHS 50)**



General tolerances according to DIN ISO 2768-mk

**Dimensional drawing code disc with hub CH-H10-SCK 53 (CHS 53)**



General tolerances according to DIN ISO 2768-mk


**Ordering information**

<b>SCK with hollow shaft diameter from 25 to 53 mm (complete unit)</b>		
Type	Part no.	Description
SCK25-HDA0-K01	1 034 032	Singleturn, diameter 25 mm
SCK35-HDA0-K01	1 034 033	Singleturn, diameter 35 mm
SCK40-HDA0-K01	1 034 034	Singleturn, diameter 40 mm
SCK45-HDA0-K01	1 034 035	Singleturn, diameter 45 mm
SCK50-HDA0-K01	1 034 407	Singleturn, diameter 50 mm
SCK53-HDA0-K01	1 034 036	Singleturn, diameter 53 mm

**Ordering information**

<b>Code discs with hub for sensor block SCK as accessories</b>		
Type	Part no.	Description
CH-H10-SCK25	2 031 092	Code disc Ø 25 mm
CH-H10-SCK35	2 031 093	Code disc Ø 35 mm
CH-H10-SCK40	2 031 094	Code disc Ø 40 mm
CH-H10-SCK45	2 031 095	Code disc Ø 45 mm
CH-H10-SCK50	2 031 899	Code disc Ø 50 mm
CH-H10-SCK53	2 031 096	Code disc Ø 53 mm

Shims please order separately (see page 16).

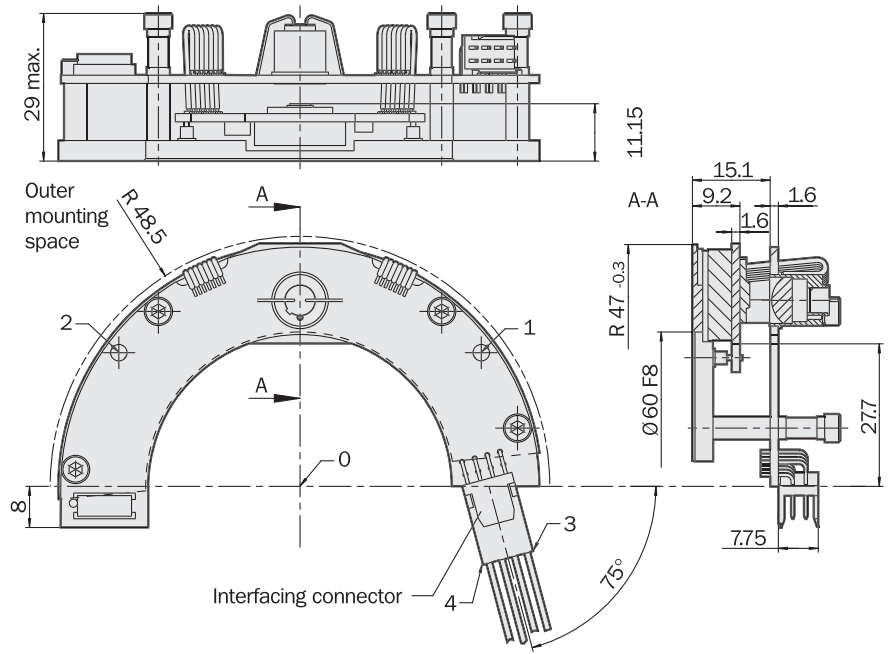


**1,024 sine/cosine periods**

Motor Feedback Systems

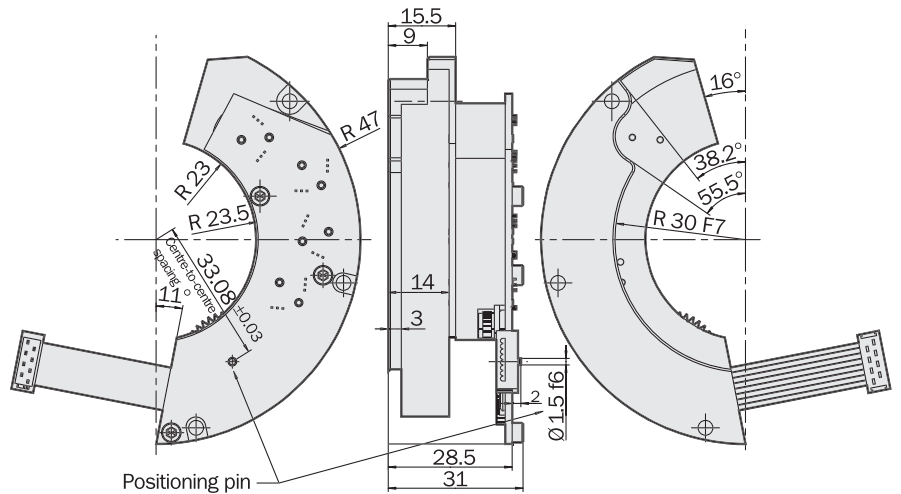
- 1,024 sine/cosine periods per revolution
- 4,096 revolutions can be measured
- Encoder temperature interrogation
- Programming of the positional value
- Electronic type label

**Dimensional drawing SCL sensor block**

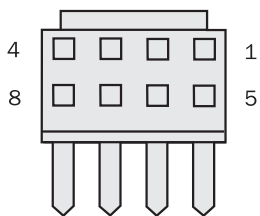
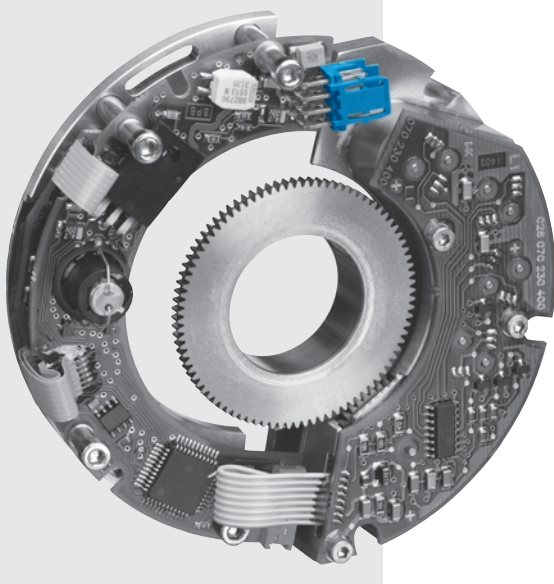


General tolerances according to DIN ISO 2768-mk

**Dimensional drawing SCL gear box for SCL 25 and 35**



General tolerances according to DIN ISO 2768-mk



View of the connector

**PIN and wire allocation**

PIN	Signal	Colour of Wires	Explanation
1	U <sub>s</sub>	red	Supply voltage 7 ... 12 V
2	GND	blue	Earth connection
3	REFSIN	brown	Process data channel
4	REFCOS	black	Process data channel
5	Data +	grey	RS-485-parameter channel
6	Data -	green	RS-485-parameter channel
7	+ SIN	white	Process data channel
8	+ COS	pink	Process data channel

**Caution:** To ensure proper function, the screen connection strand (200 mm) MUST be connected. It is included in the supply.

Accessories
Connection systems
Shims
Code discs
Programming tool

Technical Data		Code Discs CHM for Hollow Shaft Diameter (mm)		25	35							
<b>Number of sine/cosine periods per revolution</b>	1,024											
<b>Dimensions</b>	mm (see dimensional drawing)											
<b>Mass of the sensor block</b>	50 g											
<b>Mass of the gear box</b>	182 g											
<b>Mass of the code disc complete</b>	58 g											
	52 g											
<b>Moment of inertia of the code disc complete</b>	246 g·cm <sup>2</sup>											
	273 g·cm <sup>2</sup>											
<b>Tightening torque for the code disc set screws</b>	20 ... 40 Ncm											
<b>Code type for the absolute value</b>	Binary											
<b>Code sequence for clockwise shaft rotation, looking in direction "A" (see dimensional drawing)</b>	Increasing											
<b>Measurement step after generating arctan with 12 bit resolution</b>	0.3 angular seconds											
<b>Total number of steps</b>	Multiturn 32,768 x 4,096											
<b>Error limits for the digital absolute value</b>												
via RS 485 <sup>1)</sup>	± 320 angular seconds											
<b>Error limits for evaluating the "1,024" signals,</b>												
integral non-linearity <sup>1)</sup>	± 180 angular seconds											
<b>Non-linearity within a sine/cosine period</b>												
differential non-linearity	± 12 angular seconds											
<b>Output frequency for sine/cosine signals</b>	0 ... 200 kHz											
<b>Working speed up to which the absolute position can be reliably produced</b>	6,000 min <sup>-1</sup>											
<b>Max. operating speed</b>	6,000 min <sup>-1</sup>											
<b>Max. angular acceleration</b>	0.2 x 10 <sup>6</sup> rad/s <sup>2</sup>											
<b>Permissible shaft movement</b>												
radial	dynamic ± 0.015 mm											
axial	dynamic ± 0.05 mm											
<b>Angular motion, perpendicular to the rotational axis</b>												
static	± 0.005 mm/mm											
dynamic	± 0.0025 mm/mm											
<b>Working temperature range</b>	- 10 ... + 100 °C											
<b>Storage temperature range</b>	- 40 ... + 110 °C											
<b>Permissible relative humidity <sup>2)</sup></b>	90 %											
<b>Resistance</b>												
to shocks <sup>3)</sup>	70/10 g/ms											
to vibration <sup>4)</sup>	10/10 ... 2000 g/Hz											
<b>Protection to IEC 60529 <sup>5)</sup></b>	IP 00											
<b>EMC <sup>6)</sup></b>												
<b>Operating voltage range</b>	7 ... 12 V											
<b>Recommended supply voltage</b>	8 V											
<b>Max. operating current, no load</b>	< 110 mA											
<b>Available memory area within EEPROM 512</b>	128 bytes											
<b>Interface signals</b>												
Process data channel = SIN, REFSIN, COS, REFCOS	Analogue, differential											
Parameter channel = RS 485	Digital											

<sup>1)</sup> With a maximum runout of the code tracks of 0.06 mm.

<sup>2)</sup> Condensation not permissible

<sup>3)</sup> To DIN EN 60068-2-27


<sup>4)</sup> To DIN EN 60068-2-6

<sup>5)</sup> In assembled state

<sup>6)</sup> To DIN EN 61000-2 and DIN EN 61000-3

The EMC according to the standards quoted is achieved when the motor feedback system is mounted in an electrically conductive housing, which is connected to the central earthing point of the motor controller via a cable screen. This is also where the GND (0 V) connection of the supply voltage is linked to earth.

Users must perform their own tests when other screen designs are used.

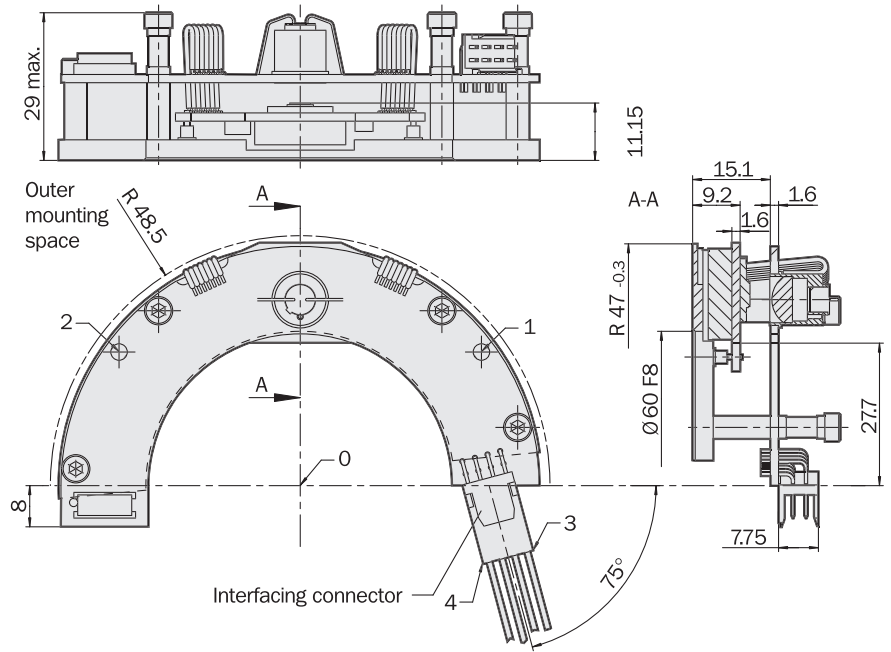


**1,024 sine/cosine periods**

Motor Feedback Systems

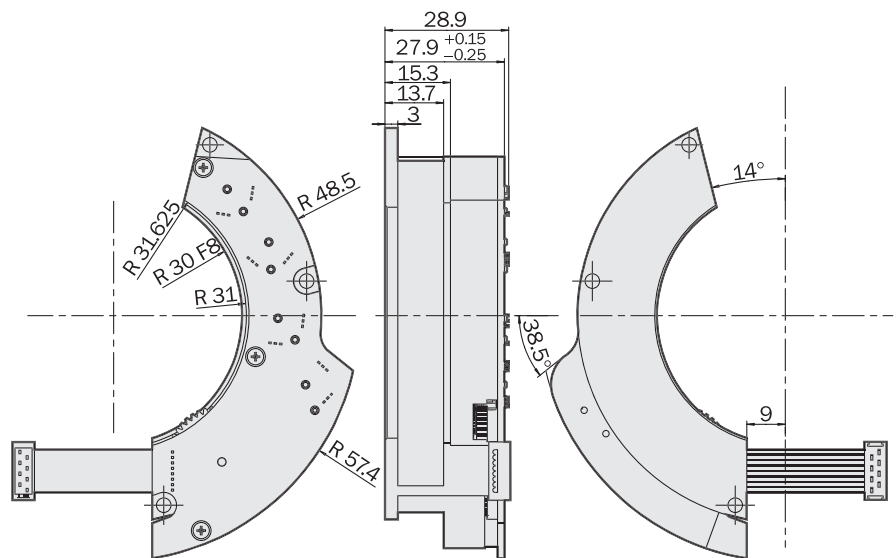
- 1,024 sine/cosine periods per revolution
- 4,096 revolutions can be measured
- Encoder temperature interrogation
- Programming of the positional value
- Electronic type label

## Dimensional drawing SCL sensor block

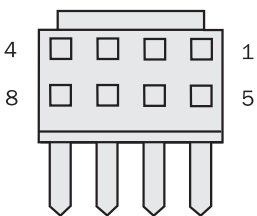


General tolerances according to DIN ISO 2768-mk

## Dimensional drawing SCL gear box for SCL 40, 45, 50 and 53



General tolerances according to DIN ISO 2768-mk



View of the connector

## PIN and wire allocation

PIN	Signal	Colour of Wires	Explanation
1	U <sub>s</sub>	red	Supply voltage 7 ... 12 V
2	GND	blue	Earth connection
3	REFSIN	brown	Process data channel
4	REFCOS	black	Process data channel
5	Data +	grey	RS-485-parameter channel
6	Data -	green	RS-485-parameter channel
7	+ SIN	white	Process data channel
8	+ COS	pink	Process data channel

**Caution:** To ensure proper function, the screen connection strand (200 mm) MUST be connected. It is included in the supply.

Accessories
Connection systems
Shims
Code discs
Programming tool

Technical Data		Code Discs CHM for Hollow Shaft Diameter (mm)				40	45	50	53						
<b>Number of sine/cosine periods per revolution</b>	1,024														
<b>Dimensions</b>	mm (see dimensional drawing)														
<b>Mass of the sensor block</b>	50 g														
<b>Mass of the gear box</b>	270 g														
<b>Mass of the code disc complete</b>	75 g														
	68 g														
	64 g														
	52 g														
<b>Moment of inertia of the code disc complete</b>	475 g·cm <sup>2</sup>														
	485 g·cm <sup>2</sup>														
	510 g·cm <sup>2</sup>														
	440 g·cm <sup>2</sup>														
<b>Tightening torque for the code disc set screws</b>	20 ... 40 Ncm														
<b>Code type for the absolute value</b>	Binary														
<b>Code sequence for clockwise shaft rotation, looking in direction "A" (see dimensional drawing)</b>	Increasing														
<b>Measurement step after generating arctan with 12 bit resolution</b>	0.3 angular seconds														
<b>Total number of steps</b>	Multiturn 32,768 x 4,096														
<b>Error limits for the digital absolute value</b>															
via RS 485 <sup>1)</sup>	± 320 angular seconds														
<b>Error limits for evaluating the "1,024" signals,</b>															
integral non-linearity <sup>1)</sup>	± 180 angular seconds														
<b>Non-linearity within a sine/cosine period</b>															
differential non-linearity	± 12 angular seconds														
<b>Output frequency for sine/cosine signals</b>	0 ... 200 kHz														
<b>Working speed up to which the absolute position can be reliably produced</b>	6,000 min <sup>-1</sup>														
<b>Max. operating speed</b>	5,000 min <sup>-1</sup>														
<b>Max. angular acceleration</b>	0.2 x 10 <sup>6</sup> rad/s <sup>2</sup>														
<b>Permissible shaft movement</b>															
radial	dynamic ± 0.015 mm														
axial	dynamic ± 0.05 mm														
<b>Angular motion, perpendicular to the rotational axis</b>															
static	± 0.005 mm/mm														
dynamic	± 0.0025 mm/mm														
<b>Working temperature range</b>	- 10 ... + 100 °C														
<b>Storage temperature range</b>	- 40 ... + 110 °C														
<b>Permissible relative humidity <sup>2)</sup></b>	90 %														
<b>Resistance</b>															
to shocks <sup>3)</sup>	70/10 g/ms														
to vibration <sup>4)</sup>	10/10 ... 2000 g/Hz														
<b>Protection to IEC 60529 <sup>5)</sup></b>	IP 00														
<b>EMC <sup>6)</sup></b>															
<b>Operating voltage range</b>	7 ... 12 V														
<b>Recommended supply voltage</b>	8 V														
<b>Max. operating current, no load</b>	< 110 mA														
<b>Available memory area within EEPROM 512</b>	128 bytes														
<b>Interface signals</b>															
Process data channel = SIN, REFSIN, COS, REFCOS	Analogue, differential														
Parameter channel = RS 485	Digital														

<sup>1)</sup> With a maximum runout of the code tracks of 0.06 mm.

<sup>2)</sup> Condensation not permissible

<sup>3)</sup> To DIN EN 60068-2-27


<sup>4)</sup> To DIN EN 60068-2-6

<sup>5)</sup> In assembled state

<sup>6)</sup> To DIN EN 61000-2 and DIN EN 61000-3

The EMC according to the standards quoted is achieved when the motor feedback system is mounted in an electrically conductive housing, which is connected to the central earthing point of the motor controller via a cable screen. This is also where the GND (0 V) connection of the supply voltage is linked to earth. Users must perform their own tests when other screen designs are used.

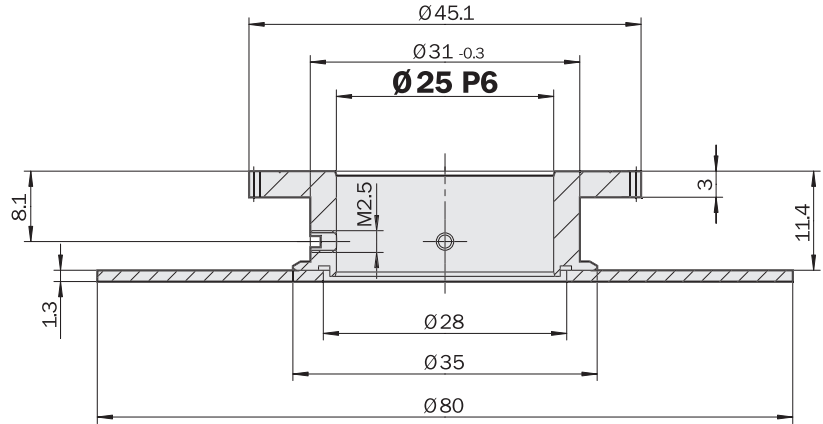
Ordering information see page 10

 **1,024 sine/cosine periods**

Motor Feedback Systems

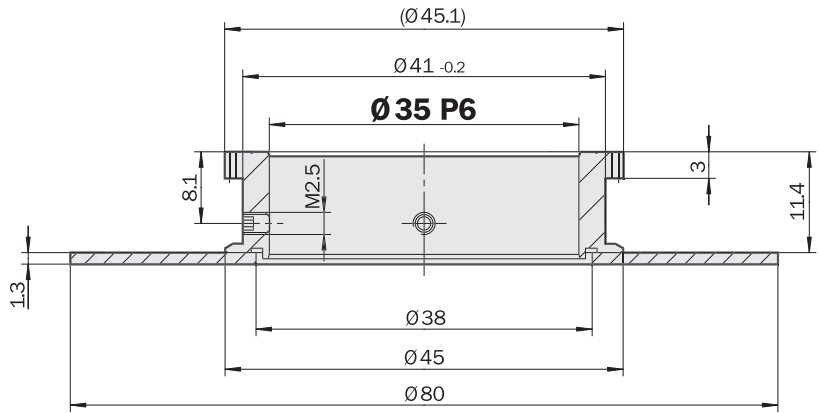
- 1,024 sine/cosine periods per revolution
- 4,096 revolutions can be measured
- Encoder temperature interrogation
- Programming of the positional value
- Electronic type label

**Dimensional drawing code disc with hub CH-H10-SCL25 (CHM 25)**

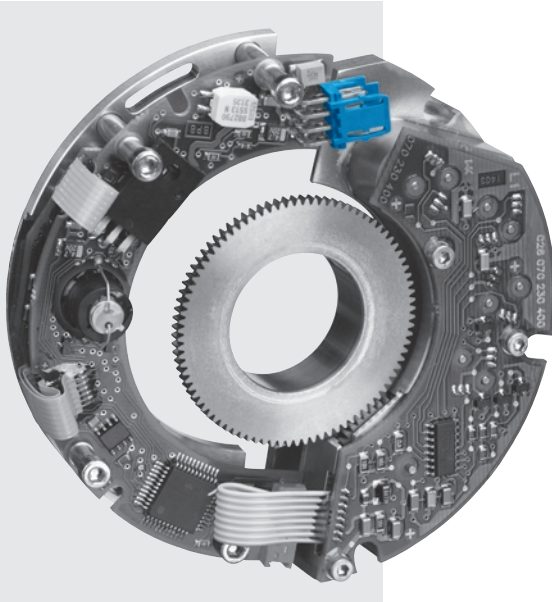


General tolerances according to DIN ISO 2768-mk

**Dimensional drawing code disc with hub CH-H10-SCL35 (CHM 35)**



General tolerances according to DIN ISO 2768-mk



**Ordering information**

SCL with hollow shaft diameter from 25 to 53 mm (complete unit)		
Type	Part no.	Description
SCL25-HDA0-K01	1 034 037	Multiturn, diameter 25 mm
SCL35-HDA0-K01	1 034 038	Multiturn, diameter 35 mm
SCL40-HDA0-K01	1 034 235	Multiturn, diameter 40 mm
SCL45-HDA0-K01	1 034 236	Multiturn, diameter 45 mm
SCL50-HDA0-K01	1 034 406	Multiturn, diameter 50 mm
SCL53-HDA0-K01	1 034 237	Multiturn, diameter 53 mm

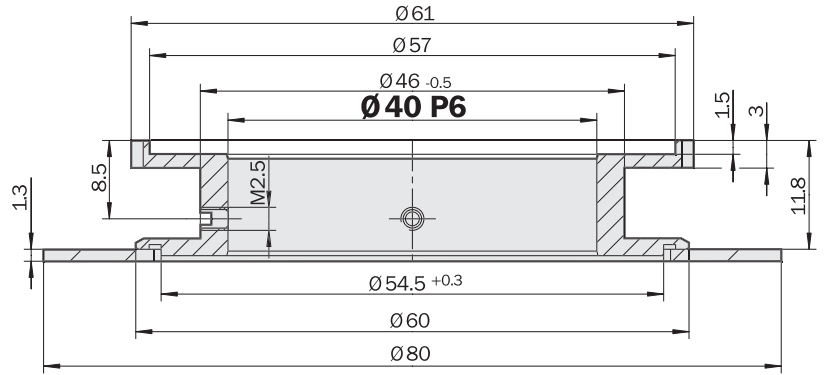
**Ordering information**

Code discs with hub for sensor block SCL as accessories		
Type	Part no.	Description
CH-H10-SCL25	2 031 097	Code disc Ø 25 mm
CH-H10-SCL35	2 031 098	Code disc Ø 35 mm
CH-H10-SCL40	2 031 099	Code disc Ø 40 mm
CH-H10-SCL45	2 031 100	Code disc Ø 45 mm
CH-H10-SCL50	2 031 898	Code disc Ø 50 mm
CH-H10-SCL53	2 031 101	Code disc Ø 53 mm

Accessories
Connection systems
Shims
Code discs
Programming tool

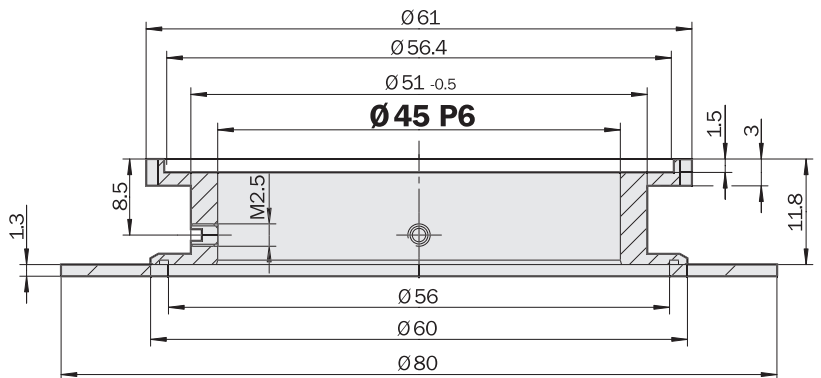
Shims please order separately (see page 16).

Dimensional drawing code disc with hub CH-H10-SCL40 (CHM 40)



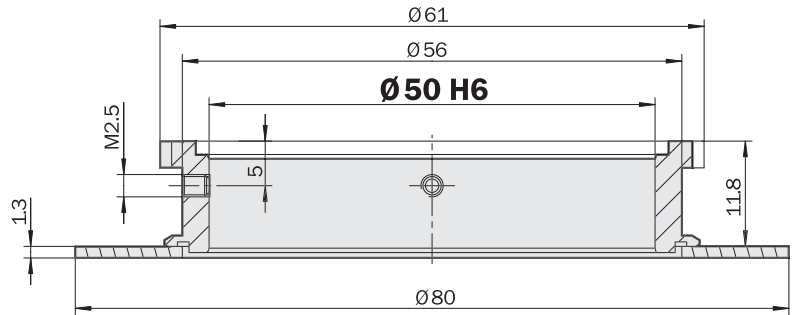
General tolerances according to DIN ISO 2768-mk

Dimensional drawing code disc with hub CH-H10-SCL45 (CHM 45)



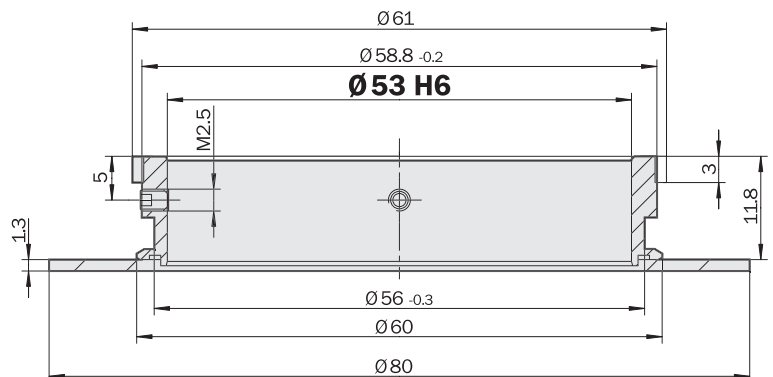
General tolerances according to DIN ISO 2768-mk

Dimensional drawing code disc with hub CH-H10-SCL50 (CHM 50)



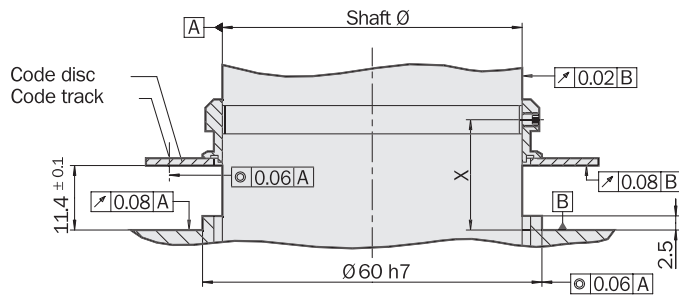
General tolerances according to DIN ISO 2768-mk

Dimensional drawing code disc with hub CH-H10-SCL53 (CHM 53)

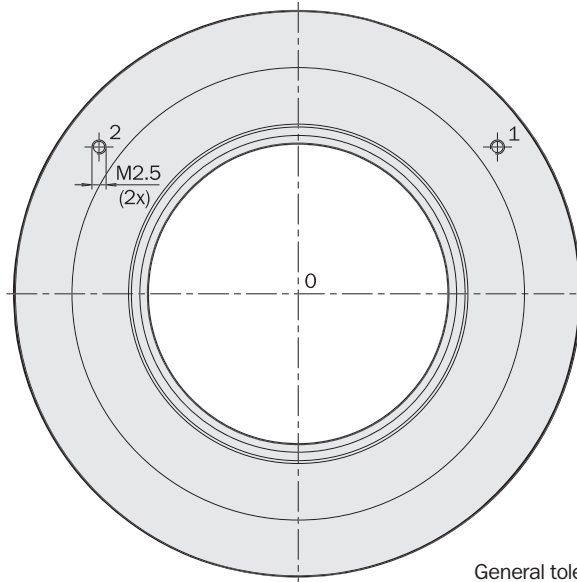


General tolerances according to DIN ISO 2768-mk

## Dimensional drawing sensor block with code discs CH-H10-SCK 25 to 53



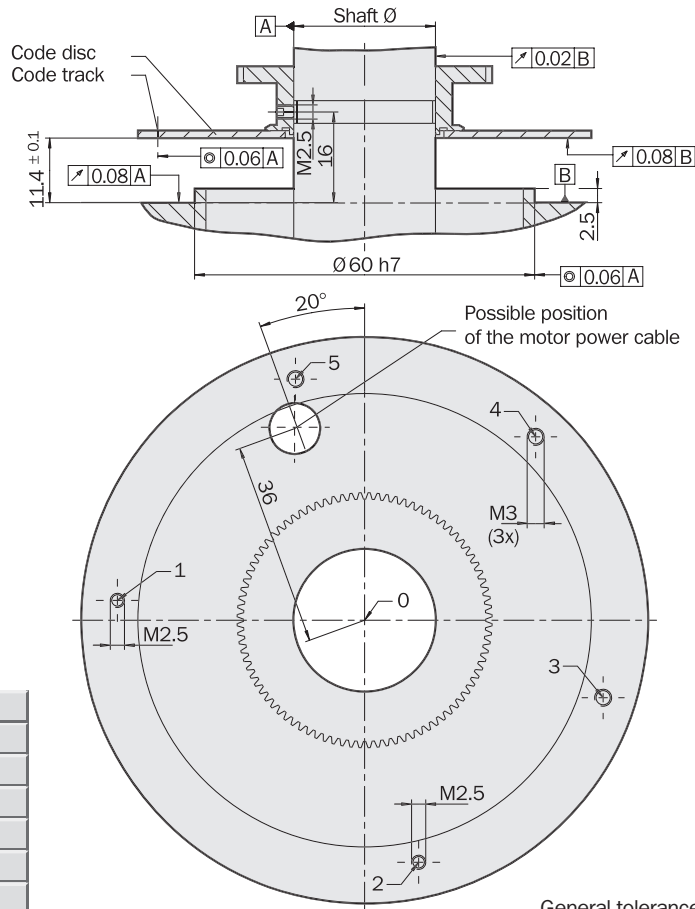
Pos.	X ± 0.05	Y ± 0.05
0	0.000	0.000
1	32.218	25.957
2	- 35.218	25.957



Shaft-Ø	X [mm]
25 e6	16
35 e6	16
40 e6	16
45 e6	16
50 g6	19.5
53 g6	19.5

General tolerances according to DIN ISO 2768-mk

**Dimensional drawing sensor block and gear box SCL 25 and 35 with code discs CH-H10-SCL25 and CH-H10-SCL35**

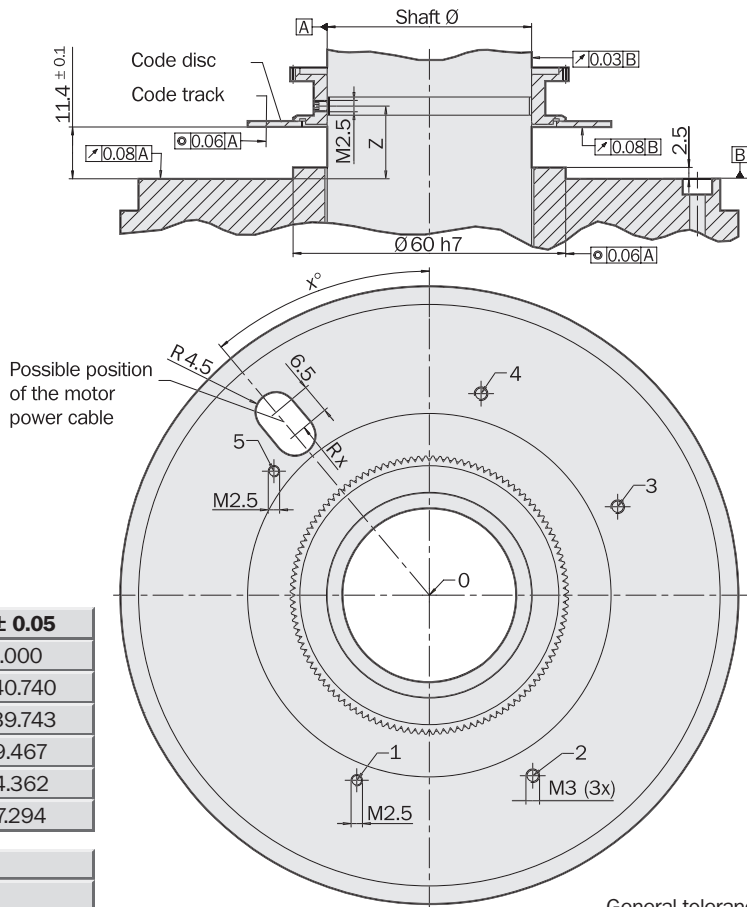


Pos.	X ± 0.05	Y ± 0.05
0	0.000	0.000
1	- 43.619	3.502
2	9.538	- 42.707
3	42.084	- 13.674
4	30.178	32.362
5	- 12.197	42.536

Shaft-Ø
25 e6
35 e6

General tolerances according to DIN ISO 2768-mk

**Dimensional drawing sensor block and gear box SCL 40, SCL 45 and SCL 53 with code discs CH-H10-SCL40, CH-H10-SCL45, CH-H10-SCL50, CH-H10-SCL53**



Pos.	X ± 0.05	Y ± 0.05
0	0.000	0.000
1	- 15.974	- 40.740
2	22.762	- 39.743
3	41.457	19.467
4	11.387	44.362
5	- 34.204	27.294

x	40°
Rx	R46

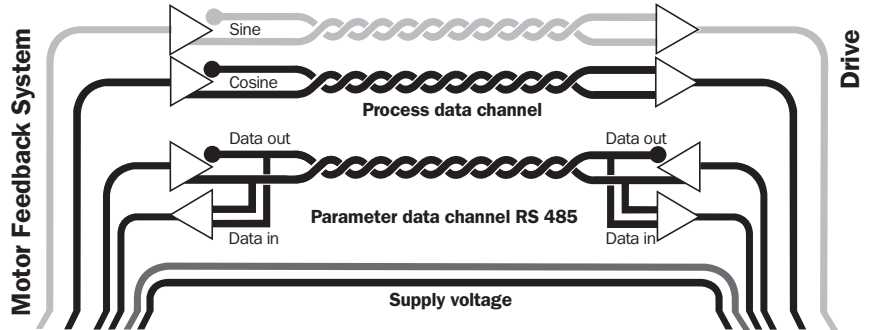
Shaft-Ø	Z [mm]
40 e6	16
45 e6	16
50 g6	19.5
53 g6	19.5

General tolerances according to DIN ISO 2768-mk



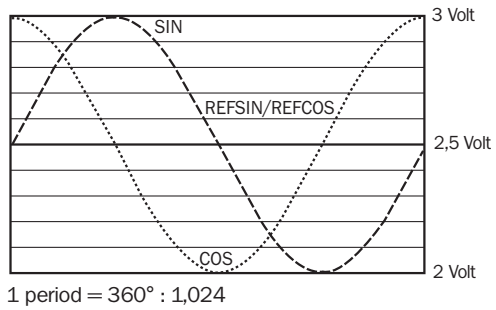
**Electrical interface**

- Safe data transmission
- High information content
- Electronic type label
- Only 8 leads
- Bus-enabled parameter channel
- Process data channel in real time



**Signal specification of the process data channel**

Signal diagram for clockwise rotation of the shaft, looking in direction "A"



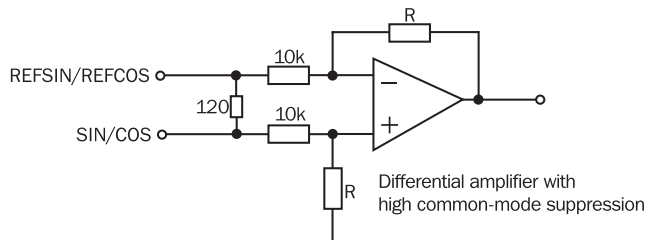
Access to the process data used for speed control, i.e. to the sine and cosine signals, is practically always "online". When the supply voltage is applied, the speed controller has access to this information at any time.

Sophisticated technology guarantees stable amplitudes of the analogue signals across all specified environmental conditions, with a maximum variation of only 20%.

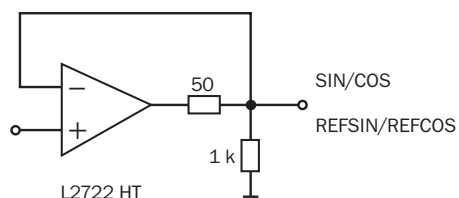
**Characteristics applicable to all environmental conditions stated**

Signal	Values/Units
Signal peak, peak $V_{p-t,p}$ of SIN, COS	0.9 ... 1.1 V
Signal offset REFSIN, REFCOS	2.2 ... 2.8 V

**Recommended receiver circuit for sine and cosine signals**



**The output circuit of the process data channel within the SinCos encoder**





Type-specific settings	SCK	SCL
Type ID (command 52h)	22h	27h
Free EEPROM [bytes]	128	128
Address	40h	40h
Mode_485	E4h	E4h
Codes 0 ... 3	55h	55h
Counter	0	0

Overview of commands supported			SCK	SCL
Command byte	Function	Code 0 <sup>1)</sup>	Comments	Comments
42h	Read Position			
43h	Set Position	•		
44h	Read analogue value		Channel number F0h Temperature [°C] <sup>2)</sup>	Channel number F0h Temperature [°C] <sup>2)</sup>
46h	Read counter			
47h	Increase counter			
49h	Reset counter	•		
4Ah	Read data			
4Bh	Save data			
4Ch	Determine status of a data field			
4Dh	Create data field			
4Eh	Determine available memory area			
4Fh	Change access code			
50h	Read encoder status			
52h	Read out rating plate		Encoder type = 22h	Encoder type = 27h
53h	Encoder reset			
55h	Allocate encoder address	•		
56h	Read serial number and program version			
57h	Configure serial interface	•		
63h	Internal synchronisation and position setting	•		

<sup>1)</sup> The commands thus labelled include the parameter "Code 0". Code 0 is a byte inserted into the protocol, for additional safeguarding of vital system parameters against accidental overwriting.

When shipped, "Code 0" = 55h.

<sup>2)</sup> Encoder temperature =

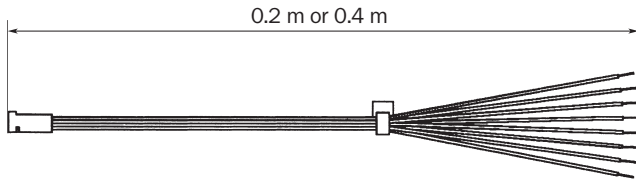
$$\frac{\text{Digital value} + 40}{2,048}$$

Overview of status messages				
Error type	Status code	Description	SCK	SCL
	00h	The encoder has recognised no error	•	•
<b>Initialisation</b>	01h	Faulty compensating data	•	•
	02h	Faulty internal angular offset	•	•
	03h	Data field partitioning table damaged	•	•
	04h	Analogue limit values not available	•	•
	05h	Internal I <sup>2</sup> C-bus not operational	•	•
	06h	Internal checksum error	•	•
<b>Protocol</b>	07h	Encoder reset occurred as a result of program monitoring	•	•
	09h	Parity error	•	•
	0Ah	Checksum of the data transmitted is incorrect	•	•
	0Bh	Unknown command code	•	•
	0Ch	Number of data transmitted is incorrect	•	•
	0Dh	Command argument transmitted is not allowed	•	•
<b>Data</b>	0Eh	The selected data field must not be written to	•	•
	0Fh	Incorrect access code	•	•
	10h	Size of data field stated cannot be changed	•	•
	11h	Word address stated, is outside data field	•	•
	12h	Access to non-existent data field	•	•
<b>Position</b>	01h	Analogue signals outside specification	•	•
	1Fh	Speed too high, no position formation possible		
	20h	Singleturn Position unreliable		
	21h	Positional error Multiturn		
	22h	Positional error Multiturn		•
	23h	Positional error Multiturn		•
<b>Other</b>	1Ch	Monitoring the value of the analogue signals (process data)	•	•
	1Dh	Transmitter current critical (dirt, transmitter breakage)	•	•
	1Eh	Encoder temperature critical	•	•
	08h	Counter overflow	•	•

**Dimensional drawing and ordering information**

**Stranded cable, straight, 8 wires, 8 x 0.24 mm<sup>2</sup>**

Type	Part no.	Contacts	Wire length
DOL-OB08-GOM2XB1	2 031 081	8	0.2 m
DOL-OB08-GOM4XB1	2 031 083	8	0.4 m



General tolerances according to DIN ISO 2768-mk

**Shims**

Type	Part no.	Description
BEF-MW-SCXKIT	2 031 080	Set (2 off)

**Code discs**

**Code disc with hub for sensor block SCK**

Type	Part no.	Description
CH-H10-SCK25	2 031 092	Code disc Ø 25 mm
CH-H10-SCK35	2 031 093	Code disc Ø 35 mm
CH-H10-SCK40	2 031 094	Code disc Ø 40 mm
CH-H10-SCK45	2 031 095	Code disc Ø 45 mm
CH-H10-SCK50	2 031 899	Code disc Ø 50 mm
CH-H10-SCK53	2 031 096	Code disc Ø 53 mm

**Code disc with hub for sensor block SCL**

Type	Part no.	Description
CH-H10-SCL25	2 031 097	Code disc Ø 25 mm
CH-H10-SCL35	2 031 098	Code disc Ø 35 mm
CH-H10-SCL40	2 031 099	Code disc Ø 40 mm
CH-H10-SCL45	2 031 100	Code disc Ø 45 mm
CH-H10-SCL50	2 031 898	Code disc Ø 50 mm
CH-H10-SCL53	2 031 101	Code disc Ø 53 mm

**Dimensional drawing and ordering information****HIPERFACE® cable 8 core, supplied by the metre 4 x 2 x 0,15 mm<sup>2</sup>, screened, flexible**

Type	Part no.	Wires
LTG-2708-MW	6 028 361	8

**Programming tool for HIPERFACE®-devices**

Type	Part no.	Motor Feedback System
PGT-03-S	1 034 252	SCK and SCL





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