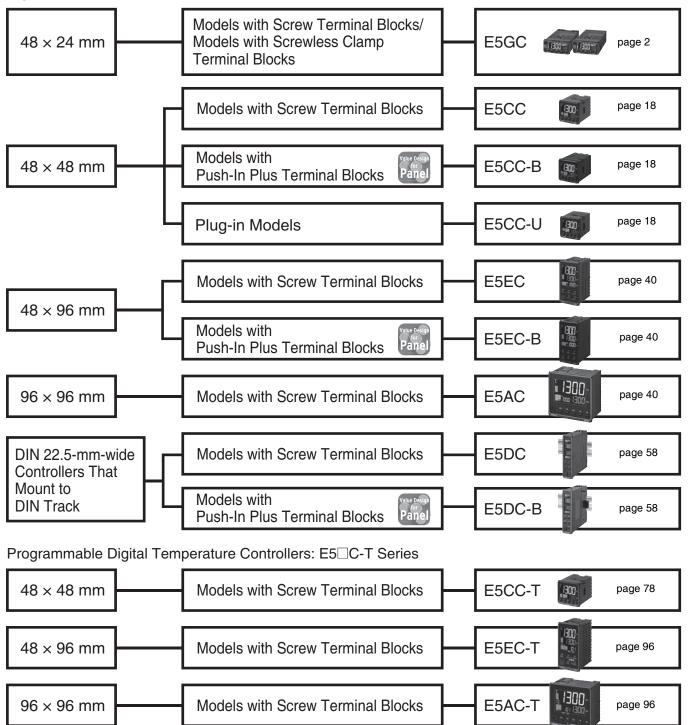
OMRON

Digital Temperature Controller E5C/E5C-T

E5 C Series That Pursues Greater Visibility with Large White PV Display. Introducing Models with Push-In Plus Terminal Blocks for Unified Panel Solutions. Reduce Required Wiring Work. A Wide Lineup of Models to Meet a Wide Range of User Needs.

Digital Temperature Controllers: E5 C Series



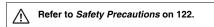
Digital Temperature Controller E5GC (48 × 24 mm)

Easy Operation and High Performance of the E5 \Box C Series in a Compact 48 \times 24-mm Body

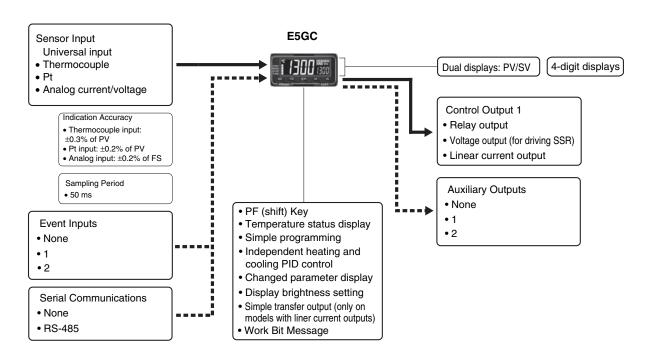
- A compact body of $48 \times 24 \times 90$ mm (W \times H \times D) that is ideal for small equipment, laboratory instruments, and others.
- White PV display with a height of 10.5 mm for high visibility even with the compact body.
- Removable terminal block to simplify maintenance. Select from screw terminal blocks or screwless clamp terminal blocks for the wiring method.
- High-speed sampling at 50 ms.
- Easy connections to a PLC with programless communications.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).



Refer to your OMRON website for the most recent information on applicable safety standards.



Main I/O Functions

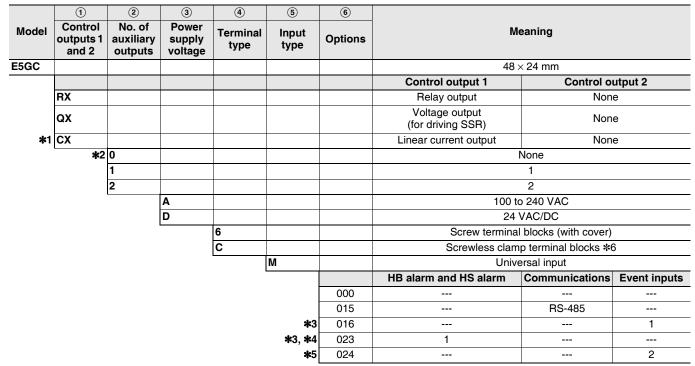


This datasheet is provided as a guideline for selecting products. Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product. E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) E5 C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend

1 2 3 4 5 6



***1.** The control output can be used as a simple transfer output.

***2.** Only option 000 can be selected if an auxiliary output is zero.

*3. Option 016 and 023 can be selected only if two auxiliary outputs are selected.

*4. Option with HB and HS alarms (023) cannot be selected if a linear current output is selected for the control output.

***5.** Option 024 can be selected only if one auxiliary output is selected.

*6. The specifications are different for Temperature Controllers with Push-In Plus terminal blocks. Refer to Precautions when Wiring on page 131.

Heating and Cooling Control

Using Heating and Cooling Control

1 Control Output Assignment

An auxiliary output is used as the cooling control output.

2 Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model	
E58-CIFQ2	

Communications Conversion Cable

Model

E58-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2. This Cable is used to connect to the bottom-panel Setup Tool port.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
5.8 mm	E54-CT1L*
12.0 mm	E54-CT3
12.0 mm	E54-CT3L*

*Lead wires are included with these CTs. If UL certification is required, use these CTs.

Mounting Adapter

Model

Y92F-53 (2pcs)

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

Waterproof Packing

Model	
Y92S-P12	

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

Draw-out Jig

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Model	
Y92F-55	

CX-Thermo Support Software

Model	
EST2-2C-MV4	

Note: CX-Thermo version 4.62 or higher is required for the E5GC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Terminal Covers (for E5GC-□6)

Model
E53-COV27

Note: This Terminal Covers is provided with the Digital Temperature Controller.

Specifications

Ratings

	-					
Power sup	oply voltage	A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC				
Operating	voltage range	85 to 110% of rated supply voltage				
	nsumption	5.9 VA max. at 100 to 240 VAC, and 3.2 VA max. at 24 VAC or 1.8 W max. at 24 VDC				
Sensor inț	put	Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, C/W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V				
Input impe	edance	Current input: 150 Ω max., Voltage input: 1 M Ω min. (Use a 1:1 connection when connecting the ES2-HB-N/THB-N.)				
Control m	ethod	ON/OFF control or 2-PID control (with auto-tuning)				
Relay output		SPST-NO, 250 VAC, 2 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)				
output	Voltage output (for driving SSR)	Output voltage 12 VDC \pm 20% (PNP), max. Load current: 21 mA, with short-circuit protection circuit				
Linear current output		4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: Approx. 10,000				
Auxiliary	Number of outputs	1 or 2 (depends on model)				
output	Output specifications	SPST-NO relay outputs, 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)				
	Number of inputs	1 or 2 (depends on model)				
Event		Contact input ON: 1 k Ω max., OFF: 100 k Ω min.				
input	External contact input specifications	Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.				
	specifications	Current flow: approx. 7 mA per contact				
Setting me	ethod	Digital setting using front panel keys				
Indication	method	11-segment digital displays and individual indicators Character height: PV: 10.5 mm, SV: 5.0 mm				
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, o serial communications. *				
Bank swit	ching	None				
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, display brightness setting, simple transfer output, and work bit message				
Ambient o	perating temperature	-10 to 55°C (with no condensation or icing), For 3-year warranty: -10 to 50°C with standard mounting (with no condensation or icing)				
	perating humidity	25 to 85%				
Storage te	emperature	-25 to 65°C (with no condensation or icing)				
Altitude		2,000 m max.				
Recomme	nded fuse	T2A, 250 VAC, time-lag, low-breaking capacity				
Installatio	n environment	Overvoltage category II, Pollution Degree 2 (EN/IEC/UL 61010-1)				

* There are up to four event inputs.

Input Ranges

Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sen ty		Platinum resistance thermometer					Thermocouple												Infrared temperature sensor							
Sen specifi			Pt100		JPt	100		к		J		т	Е	L	l	IJ	N	R	s	В	C/W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																			1800						
	1700																	1700	1700	_	_					
	1600																			_	L _					
	1500																			_						
	1400						1300										1300					1300				
ŝ	1300						1300		1								1300					1300				
Temperature range (°C)	1200																_									
ge	1100																									
lan	1000	850							850					850												
ē	900																									
ft	800																-			-	-					
era	700												600				-			-	-					
đ	600		500.0		500.0			500.0																		
Ē	500 400									400.0	400	400.0	_		400	400.0										
	300																									260
	200																							120	165	
	100			100.0		100.0					_												90			
														_	_		_			100						
	-100			0.0		0.0												0	0		0	0	0	0	0	0
	-200							-20.0	-100	-20.0				-100												
		-200	-199.9		-199.9		-200		-	-	-200	-199.9	-200	10	-200	-199.9	-200	10	47	10	10		-			
Set v	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows: K, J, T, E, N, R, S, B: JIS C 1602-2015, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

C/W: W5Re/W26Re, JIS C 1602-2015, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

Analog input

Input type	Cur	rent	Voltage						
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V 0 to 5 V 0 to 7						
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999								
Set value	25	26	27	28	29				

Alarm Types

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)

Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

Set		Alarm outpo					
value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function			
0	Alarm function OFF	Outpu	t OFF	No alarm			
1	Upper- and lower-limit *1		*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.			
2 (default)	Upper-limit		ON X CON	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.			
3	Lower-limit		ON X PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.			
4	Upper- and lower-limit range *1	ON OFF SP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.			
5	Upper- and lower-limit with standby sequence *1	ON → L H ← *5 OFF SP	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6			
6	Upper-limit with standby sequence	ON OFF SP PV	ON X - PV	A standby sequence is added to the upper-limit alarm (2). *6			
7	Lower-limit with standby sequence	ON X F OFF SP PV	ON OFF SP PV	A standby sequence is added to the lower-limit alarm (3). *6			
8	Absolute-value upper- limit	ON OFFOPV	ON OFF0 PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.			
9	Absolute-value lower-limit			The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.			
10	Absolute-value upper- limit with standby sequence	ON OFF 0	ON OFF0 PV	A standby sequence is added to the absolute-value upper- limit alarm (8). *6			
11	Absolute-value lower-limit with standby sequence	$\begin{array}{c c} ON & & & & \\ OFF & & & \\ 0 & & \\ 0 & & \\ \end{array} \begin{array}{c} PV & OFF & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ FT & & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ FT & & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ FT & & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ FT & & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ 0 & \\ \end{array} \begin{array}{c} ON & & \\ PT & \\ 0 & \\ \end{array} \begin{array}{c} PV & \\ PT & \\ 0 & \\ \end{array} $		A standby sequence is added to the absolute-value lower- limit alarm (9). * 6			
12	LBA (alarm 1 type only)		-	*7			
13	PV change rate alarm		-	*8			
14	SP absolute-value upper-limit alarm		ON OFF 0	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).			
15	SP absolute-value lower-limit alarm	$\begin{array}{c} ON \\ OFF \end{array} \xrightarrow[]{} 0 \end{array} SP \end{array}$	$ON \longrightarrow X \rightarrow 0$	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).			
		Standard Control	Standard Control				
	MV absolute-value			This alarm type turns ON the alarm when the manipulated			
16	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).			
			Always ON				
		Standard Control	Standard Control				
		ON X → OFF 0 MV		This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).			
17	MV absolute-value lower-limit alarm *9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)				
			Always ON				

 *1. With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."

***2.** Set value: 1, Upper- and lower-limit alarm

Case 1	Case 2	Case 3 (Always OFF)	
L H SP	SPL H	H SP L	H<0, L<0
H<0, L>0 H < L	H>0, L<0 H > L	H LSP	H<0, L>0 H ≥ L
1.1.1-1		SPH L	H>0, L<0 H ≤ L

***3.** Set value: 4, Upper- and lower-limit range

Case 1	Case 2	Case 3 (Always ON)
L H SP	SPL H	H SP L H<0, L<0
H<0, L>0 H < L	H>0, L<0 H > L	$\begin{array}{c c} & & H < 0, L > 0 \\ \hline H & L SP & H \ge L \end{array}$
		H>0, L<0 SPH L H ≤ L

- *4. Set value: 5, Upper- and lower-limit with standby sequence
 - For Upper- and Lower-Limit Alarm Described Above at *2 • In cases 1 and 2 above, the alarm is <u>always OFF</u> if the upper
 - and lower-limit hysteresis overlaps.
 - In case 3, the alarm is <u>always OFF</u>.
- *5. Set value: 5, Upper- and lower-limit alarm with standby sequence The alarm is <u>always OFF</u> if upper- and lower-limit hysteresis overlaps.
- *6. Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the operation of the standby sequence.
- *7. Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the LBA.
- ★8. Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm.
- *9. When heating/cooling control is performed, the MV absolutevalue upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.

onalao			
Indication accuracy (at the temperature of 23°C)		Thermocouple: $(\pm 0.3 \% \text{ of indication value or } \pm 1^\circ\text{C}$, whichever is greater) ± 1 digit max. $*1$ Platinum resistance thermometer: $(\pm 0.2 \% \text{ of indication value or } \pm 0.8^\circ\text{C}$, whichever is greater) ± 1 digit max.Analog input: $\pm 0.2\%$ FS ± 1 digit max.CT input: $\pm 5\%$ FS ± 1 digit max.	
Simple transfer output accuracy		±0.3% FS max.*2	
Influence of temperature *3		Thermocouple input (R, S, B, C/W, PL II): (\pm 1% of indication value or \pm 10°C, whichever is greater) \pm 1 digit max. Other thermocouple input: (\pm 1% of indication value or \pm 4°C, whichever is greater) \pm 1 digit max. *4 Platinum resistance thermometer: (\pm 1% of indication value or \pm 2°C, whichever is greater) \pm 1 digit max.	
Influence of voltage *3			
Influence o (at EN 6132		Analog input: ±1% FS ±1 digit max. CT input: ±5% FS ±1 digit max.	
Input samp	,	50 ms	
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)	
Proportional band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)	
Integral tim	ie (I)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5	
Derivative t	time (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5	
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)	
Integral tim	e (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5	
Derivative time (D) for cooling		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5	
Control period		0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)	
Manual reset value		0.0% to 100.0% (in units of 0.1%)	
Alarm setting range		-1,999 to 9,999 (decimal point position depends on input type)	
Influence of signal source resistance		Thermocouple: $0.1^{\circ}C/\Omega$ max. (100 Ω max.), Platinum resistance thermometer: $0.1^{\circ}C/\Omega$ max. (10 Ω max.)	
Insulation resistance		20 MΩ min. (at 500 VDC)	
Dielectric strength		100 to 240 VAC: 3,000 VAC, 50/60 Hz for 1 min between terminals of different charge 24 VAC/DC: 2,300 VAC, 50/60 Hz for 1 min between terminals of different charge	
Vibration	Malfunction	10 to 55 Hz, 20 m/s ² for 10 min each in X, Y and Z directions	
Vibration	Resistance	10 to 55 Hz, 20 m/s ² for 2 hr each in X, Y, and Z directions	
Shock	Malfunction	100 m/s ² , 3 times each in X, Y, and Z directions	
OHOCK	Resistance	300 m/s ² , 3 times each in X, Y, and Z directions	
Weight		Controller: Approx. 80 g, Mounting Adapter: Approx. 4 g × 2	
Degree of p	protection	Front panel: IP66, Rear case: IP20, Terminals: IP00	
Memory pro		Non-volatile memory (number of writes: 1,000,000 times)	
Setup Tool		CX-Thermo version 4.62 or higher	
Setup Tool port		E5GC side panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect a USB port on the computer. *6 E5GC bottom panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer. *6	
Standards	Approved standards	cULus: UL 61010-1/CSA C22.2 No.61010-1, Korean wireless regulations (Radio law: KC Mark) (Some models only.) * 7, EAC	
	Conformed standards	EN 61010-1 (IEC 61010-1), RCM	
ЕМС		EMI:EN61326-1 *8Radiated Interference Electromagnetic Field Strength:EN55011 Group 1, class ANoise Terminal Voltage:EN55011 Group 1, class AEMS:EN61326-1 *8ESD Immunity:EN61000-4-2Electromagnetic Field Immunity:EN61000-4-3Burst Noise Immunity:EN61000-4-3Conducted Disturbance Immunity:EN61000-4-6Surge Immunity:EN61000-4-5Voltage Dip/Interrupting Immunity:EN61000-4-11	

*1. The indication accuracy of K thermocouples in the -200 to 1,300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperature is ±2°C ±1 digit max. The indication accuracy of B thermocouples at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max.
The indication accuracy of B thermocouples at a temperature of 200°C max is ±3°C ±1 digit max. The indication accuracy of C/W.

The indication accuracy of R and S thermocouples at a temperature of 200° C max. is $\pm 3^{\circ}$ C ± 1 digit max. The indication accuracy of C/W thermocouples is ($\pm 0.3\%$ of PV or $\pm 3^{\circ}$ C, whichever is greater) ± 1 digit max.

The indication accuracy of PLII thermocouples is ($\pm 0.3\%$ of PV or $\pm 2^{\circ}$ C, whichever is greater) ± 1 digit max.

***2.** However, the precision between 0 and 4 mA for a 0 to 20 mA output is \pm 1% FS max.

*3. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage

***4.** K thermocouple at −100°C max.: ±10°C max.

***5.** The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

*6. External serial communications (RS-485) and USB-Serial Conversion Cable communications can be used at the same time.

*7. Refer to your OMRON website for the most recent information on applicable models.

***8.** Industrial electromagnetic environment (EN/IEC 61326-1 Table 2)

USB-Serial Conversion Cable

Applicable OS	Windows XP/Vista/7/8/10 *1			
Applicable software	CX-Thermo version 4.62 or higher			
Applicable models	E5DC-T Series, E5DC Series, and E5CB Series			
USB interface standard	Conforms to USB Specification 2.0			
DTE speed	38,400 bps			
Connector specifications	Computer: USB (Type A plug) Digital Temperature Controller: Special serial connector			
Power supply	Bus power (Supplied from the USB host controller) *2			
Power supply voltage	5 VDC			
Current consumption	450 mA max.			
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)			
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)			
Ambient operating temperature	0 to 55°C (with no condensation or icing)			
Ambient operating humidity	10% to 80%			
Storage temperature	-20 to 60°C (with no condensation or icing)			
Storage humidity	10% to 80%			
Altitude	2,000 m max.			
Weight	Approx. 120 g			

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

***1.** CX-Thermo version 4.65 or higher runs on Windows 10.

*2. Use a high-power port for the USB port.
 Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop	
Communications	RS-485 (two-wire, half duplex)	
Synchronization method	Start-stop synchronization	
Protocol	CompoWay/F, or Modbus	
Baud rate *	9,600, 19,200, 38,400, or 57,600 bps	
Transmission code	ASCII	
Data bit length *	7 or 8 bits	
Stop bit length *	1 or 2 bits	
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 with Modbus	
Flow control	None	
Interface	RS-485	
Retry function	None	
Communications buffer	217 bytes	
Communications response wait time	0 to 99 ms Default: 20 ms	

* The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communica- tions	E5 C parameters, star The E5 C automatically PLCs. No communicatio Number of connected E Controllers: 32 max. (U Applicable PLCs OMRON PLCs	p to 16 for the FX Series) CS Series, CJ Series, CP Series, NJ Series, or NX1P
	Mitsubishi Electric PLCs KEYENCE PLCs	Series, NJ Series, or NX1P MELSEC Q Series, L Series, FX3 Series, or iQ-R Series KEYENCE KV Series

Component Communi- cations	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying *	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.
 KEYENCE is a registered trademark of Keyence Corporation.
 * Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

	E54-CT1 E54-CT3	E54-CT1L E54-CT3L
Dielectric strength	1,000 VAC for 1 min	1,500 VAC for 1 min
Vibration resistance 50 Hz, 98 m/s ²		98 m/s²
Weight	E54-CT1: Approx. 11.5 g E54-CT3: Approx. 50 g	E54-CT1L: Approx. 14 g E54-CT3L: Approx. 57 g
Accessories	E54-CT3 Only Armatures (2) Plugs (2)	None

Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater	Models with detection for single-phase
current detection)	heaters: One input
Maximum heater current	50 A AC
Input current	
indication accuracy	$\pm 5\%$ FS ± 1 digit max.
indication accuracy	
Heater burnout alarm	0.1 to 49.9 A (in units of 0.1 A)
setting range *1	Minimum detection ON time: 100 ms *3
	0.1 to 49.9 A (in units of 0.1 A)
SSR failure alarm setting	
•	Minimum detection OFF time: 100 ms
range *2	*4

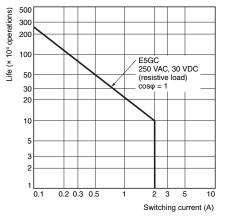
*1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

*2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

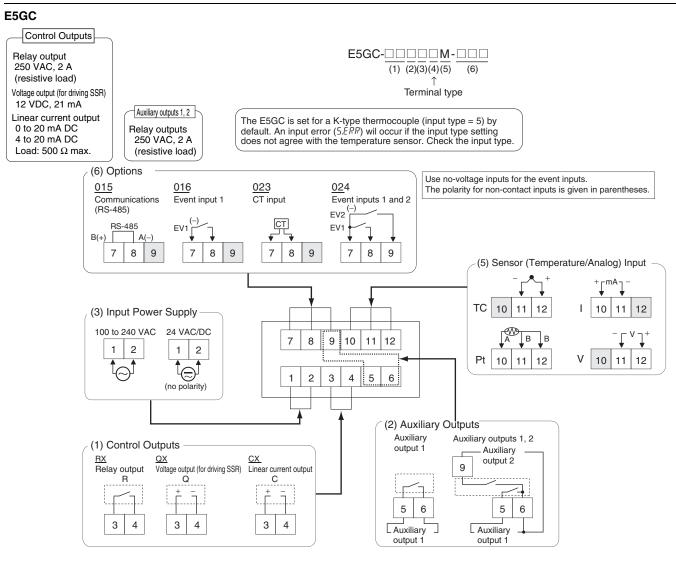
***3.** The value is 30 ms for a control period of 0.1 s or 0.2 s.

***4.** The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Control Output Relay (Reference Values)

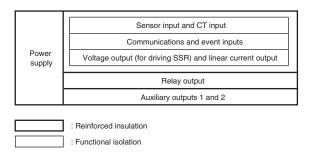


External Connections



- Note: 1. The application of the terminals depends on the model.
 - 2. Do not wire the terminals that are shown with a gray background.
 - 3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less.
 - If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
 - 4. Connect M3 crimped terminals.
 - Due to UL Listing requirements, use the E54-CT1L or E54-CT3L Current Transformer with the factory wiring (internal wiring). Use a UL category XOBA or XOBA7 current transformer that is UL Listed for field wiring (external wiring) and not the factory wiring (internal wiring).

Isolation/Insulation Block Diagrams



Note: Auxiliary outputs 1 to 2 are not insulated.

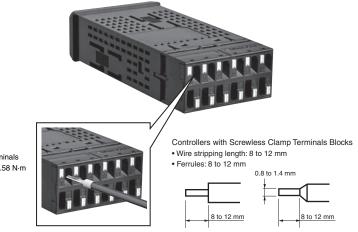
Terminal Block Appearance

E5GC-🗆6

Controllers with Screw Terminal Blocks (M3 Screws)

Controllers with Screw Terminal Blocks • Terminal type: Forked or round crimped terminals • Tightening torque for all terminals: 0.43 to 0.58 N-m

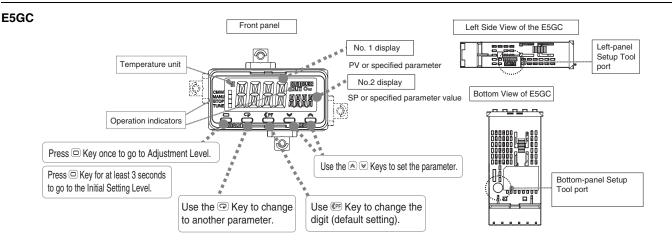
E5GC-□C Controllers with Screwless Clamp Terminal Blocks



Wires: AWG24 to AWG18 (equal to a cross-sectional area of 0.21 to 0.82 mm²) braided or solid wires

Note: Refer to *Precautions When Wiring E5GC (Controllers with Screwless Clamp Terminal Blocks)* on page 132 for information on wiring Controllers with screwless clamp terminal blocks.

Nomenclature



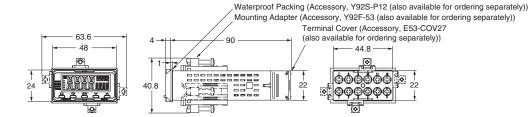
Dimensions

(Unit: mm)

Controllers

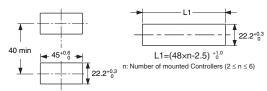
E5GC-□6 Controllers with Screw Terminal Blocks





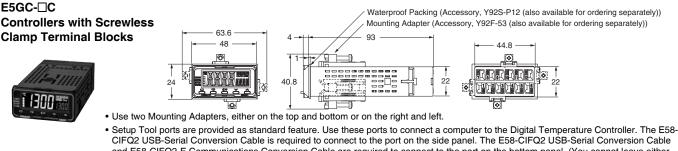
- Use two Mounting Adapters, either on the top and bottom or on the right and left.
- Setup Tool ports are provided as standard feature. Use these ports to connect a computer to the Digital Temperature Controller. The E58-CIFQ2 USB-Serial Conversion Cable is required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)

Mounted Separately Horizontally Group Mounted

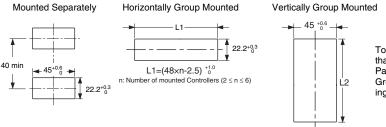


To mount the Temperature Controller so that it is waterproof, insert the Waterproof Packing onto the Temperature Controller. Group mounting does not allow waterproofing.

- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case.
- Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m.
- When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature range given below.
- Horizontal group mounting: -10 to 55°C • Use Temperature Controllers with Screwless Clamp Terminal Blocks for vertical group mounting.



and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the side panel. The E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Communications Conversion Cable are required to connect to the port on the bottom panel. (You cannot leave either port connected constantly during operation.)

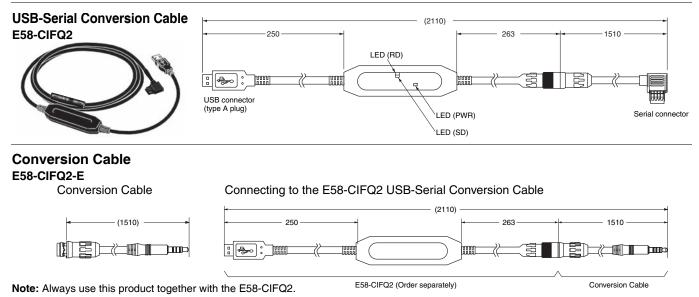


To mount the Temperature Controller so that it is waterproof, insert the Waterproof Packing onto the Temperature Controller. Group mounting does not allow waterproofing.

- L2=(24×n-1.5)^{+1.0}
- To install the Temperature Controller, insert it into a square hole in a panel with a thickness of 1 to 8 mm, and then insert the enclosed adapter so that it locks into the grooves on the top and bottom or on the left and right of the rear case.
- Tighten the two mounting screws on the top and bottom or on the right and left of the Mounting Adapters alternately little by little to maintain a balance, and tighten them to a torque of between 0.29 and 0.39 N·m.
- When two or more Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable
 operating temperature range given below.
 - Horizontal group mounting: -10 to 55°C
 - Vertical group mounting of two Controllers: -10 to 45°C
 - Vertical group mounting of three or more Controllers: -10 to 40°C
- If you use vertical group mounting, you cannot draw out the interior body of the Controller.

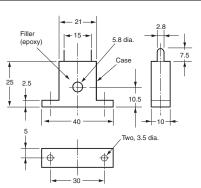
E5GC

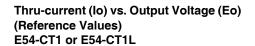
Accessories (Order Separately)

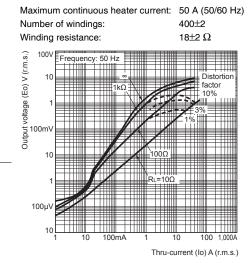


Current Transformers

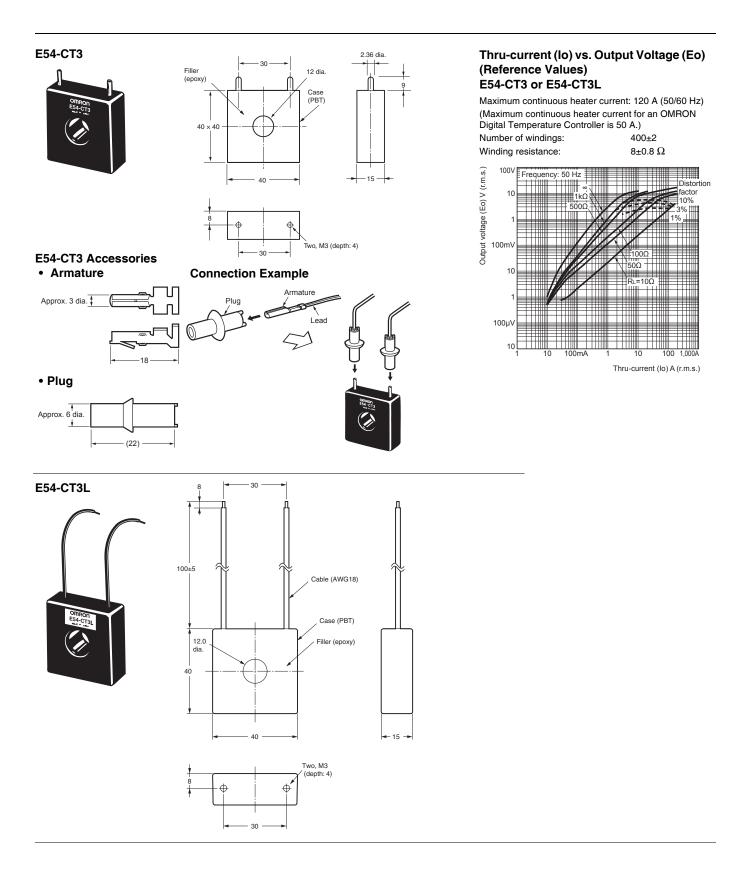








E54-CT1L 21 15 Cable (AWG18) . 115±5 (12) Shrinkable tube Case (PBT) Mark (yellow) 5.8 dia. Filler (epoxy) 2.5 10.5 Two, 3.5 dia. ф, æ

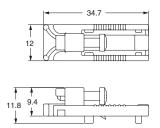


Mounting Adapter Y92F-53 (Two provided.)

One pair is provided with the Temperature Controller. Order the Mounting Adapter separately if it becomes lost or damaged.



Waterproof Packing Y92S-P12

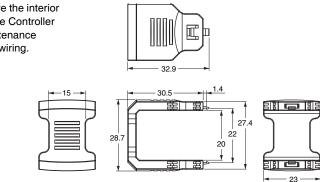


The Waterproof Packing is provided with the Temperature Controller.

Order the Waterproof Packing separately if it becomes lost or damaged. The Waterproof Packing can be used to achieve an IP66 degree of protection. (Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site. Consider three years a rough standard.)

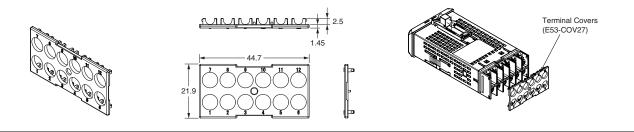
Draw-out Jig Y92F-55

Use this Draw-out Jig to remove the interior body of the Digital Temperature Controller from the case to perform maintenance without removing the terminal wiring.



Terminal Covers E53-COV27

The Terminal Covers is provided with the Digital Temperature Controller. Order the Terminal Covers separately if it becomes lost or damaged.



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