

Photoelectric Sensors

- **Diffuse Reflective Sensing**
Offered with or without Background suppression
- **Retro-reflective Sensing**
Offered with or without Polarizing filters
- **Through-beam Sensing**
- **Transparent Object Sensing**
- **Fiber Optic Sensing**
- **Contrast Sensing**
- **Color Sensing**
- **Laser Sensing**
- **Optical Level Sensing**



Elevator and Entrance Control

New photoelectric sensors with one-step snap mounting and long sensing distances provide the benefits that are most desired in the elevator and entrance control industry – simple, flexible, and reliable. Available as standalone units or with external amplifier and relay output. These compact sensors feature a 15 meter sensing distance, giving great range for a great price.



Material Handling

Carlo Gavazzi's extensive line of photoelectric sensors includes many of the most popular configurations and styles used for material handling applications. With extended sensing ranges in through-beam, polarized retroreflective, diffuse, and transparent object detection, finding the right sensor for any application is no problem.

Wood

Thanks to exceptionally high excess gains, many of our photoelectric sensors are used in environments where dirt and dust normally cause detection problems. With external amplifiers capable of controlling up to ten pairs of sensors, the flexibility exists to detect timber, paper, tools, and more, with outstanding reliability.





Carwash

Carlo Gavazzi's photoelectric sensors have long been the standard in the carwash industry. We offer high power photoelectric systems built to operate reliably in mist, fog, splashing water and detergents. With amplifiers that can control up to ten pairs of sensors, which offer full diagnostic and alignment capabilities, vehicle detection in this demanding environment has never been easier.

Automatic Industrial Doors

Carlo Gavazzi's photoelectric sensors are designed to meet the latest regulations for automatic industrial doors in Europe and North America. A door controller can verify the sensing function through the built-in control input. The sensors are designed for object as well as for safety edge detection. A broad range of sensors in different shapes and sizes are available.



Packaging, Food and Beverage

Carlo Gavazzi offers a broad range of photoelectric sensors for packaging and food/beverage machinery. The sensing program consists of various sensing principles: Diffuse, background suppression, retro-reflective with or without polarization, throughbeam, contrast, color sensors and clear object detection. Also available are fiber optic sensors which can be mounted in extreme temperature and atmospheric conditions, as well as slotted sensors for labeling applications.

Sensing Principles

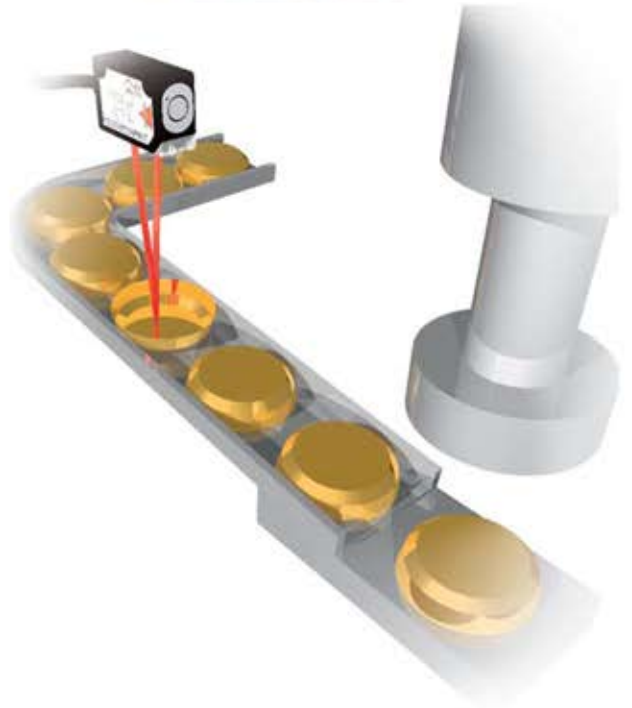
Diffuse-reflective Photoelectric Switches

In diffuse-reflective photoelectric sensors, the emitter and receiver are integrated in the same unit. The emitter generates a modulated light beam. An object placed in front of the photoelectric sensor will reflect diffused light at all angles with a certain intensity (reflectivity) depending on its surface, size, color and distance from the sensor. The output changes state if the receiver senses sufficient light. Emitter and receiver are synchronized to reduce interference from ambient light. The sensing distance can be adjusted by potentiometer or by teach-in.



Diffuse-reflective Photoelectric Switches with Background Suppression

Diffuse-reflective photoelectric sensors with background suppression avoid false signals caused by shiny backgrounds by suppressing all light reflected behind the target object. It is the angle of reflected light that is sensed and not only the intensity that makes it possible to distinguish between an object and a background. The background can therefore reflect more light than the actual object without causing a false signal. Only light reflected in front of the background will cause a change in the output state. The background suppression is adjustable within a certain range and can be done either electrically or manually.



Polarized Retro-reflective Photoelectric Switches

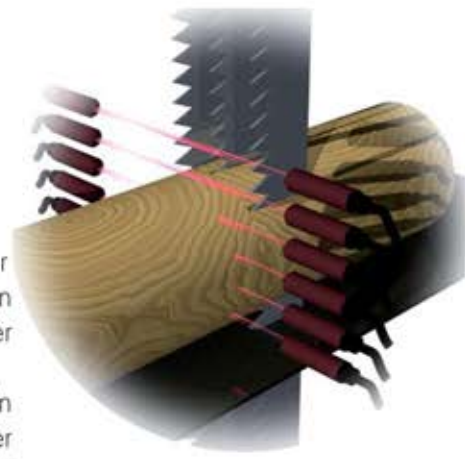
With retro-reflective photoelectric sensors, the emitter and receiver are integrated in the same unit. The emitter generates a modulated light beam, which, if reflected by a reflector or special reflective tape, is sensed by the receiver. The output changes state if an object interrupts the light reflected by the reflector. Emitter and receiver are synchronized to reduce interference from ambient light. In certain types the sensing distance can be adjusted by potentiometer or by teach-in. To increase immunity from targets with highly reflective surfaces, a retro-reflective sensor can be equipped with polarization filters (antiglare filters).



Through-beam Photoelectric Switches

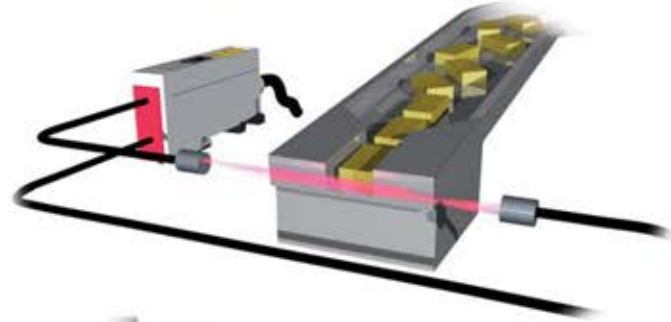
Through-beam photoelectric sensors have a separate emitter and receiver unit. The switching element changes state when an object interrupts the modulated light beam between the emitter and receiver.

The amplifier stage can be in a separate unit or self-contained in the receiver unit. In separate amplifier types, emitter and receiver are electrically synchronized. In other types, the sensitivity of the receiver element is adjusted by potentiometer or by teach-in.



Fiber Optical Photoelectric Switches

A fiber optic sensor can be configured as a diffuse or through-beam sensor depending on the fibers attached. The advantage of using fibers is that they can enter areas where standard sensors cannot be mounted. Safe operation in high temperature, vibrations, large electromagnetic fields etc. can be achieved.



Contrast Photoelectric Switches

Contrast sensors are used for detecting color marks on items such as labels. The sensor works like a standard diffuse sensor with the difference being that the light beam is concentrated to a small spot. The emitter uses white light and the receiver is optimized to distinguish between several shades of gray tones from a scale ranking from black to white.



Color Photoelectric Switches

The color sensor can detect real colors. The emitter, consisting of three LEDs (red, green and blue), emits light to the object; the reflected light is analyzed by the receiver circuit and compared with the stored reference signal. The output changes state if the received signal is within the selected tolerances.

The sensor consists of an amplifier and detachable fiber heads with different focus distance. The sensor can be used for both reflective as well as transparent materials.



Fork Photoelectric Switches

The sensor is a through-beam sensor where the emitter and receiver are mounted in each side of the slot on the sensor. The sensor can be set up to detect the smallest variation of light interruption and can therefore be used for detecting a label from its carrier foil.



Series

PB10, PB18, PE12



Sensing Principle

Through-beam: Up to 20 m
Supply Voltage: 10-30 VDC
Output: 100 mA, NO or NC, NPN or PNP transistor

Operating Temperature:

-20 to +50°C

Enclosure Rating:

IP67

LED Indication:

Power or Output

Connection:

Cable or pigtail connector

Dimensions:

PB10: Ø10 x 42 mm

PB18: Ø18 x 30 mm

PE12: Ø12 x 29 mm



M18



Sensing Principle

Through-beam: 10 or 20 m
 Retro-reflective: 3 m
 Pol. retro-reflective: 2 m
 Diffuse reflective: 400 m

Supply Voltage: 10-40 VDC or 20-265 VAC

Output: DC: 200 mA NO+NC
 AC: 500 mA NO or NC

Operating Temperature:

-20 to +60°C

Operating Frequency:

100 Hz

Enclosure Rating:

IP67

LED Indication: Power or Output

Connection: Cable or M12 Plug

Dimensions: M8 x 55 (72 mm)



PD40



Sensing Principle

Through-beam: 4 m
 Pol. retro-reflective: 1,5 m
 Diffuse reflective: 500 mm
 Backgr. suppression: 80 mm
 Fiber optic: 120 mm

Supply Voltage: 10-30 VDC

Output: NO or NC, 200 mA NPN or PNP

Operating Temperature:

0 to +50°C

Operating Frequency:

500 Hz

Enclosure Rating:

IP67

LED Indication: Power and Output

Connection: Cable or M8 Plug

Dimensions: 10 x 40 x 12,5 mm



PD32, LD 32



Sensing Principle

Through-beam: 6 m
 Pol. retro-reflective: 3 m
 Diffuse reflective: 500 mm
 Backgr. suppression: 120 mm
 Clear Object: 500 mm

Supply Voltage: 10-30 VDC

Output: NO + NC, 200 mA NPN or PNP

Operating Temperature:

-25 to +60°C

Operating Frequency:

1000 Hz

Enclosure Rating:

IP67

LED Indication: Power and Output

Connection: Cable or M8 Plug

Dimensions: 12 x 20 x 32 mm



PA, PB



Sensing Principle

Backgr. suppression: 150 mm
 Pol. retro-reflective: 3 m
Supply Voltage: 10-30 VDC
Output: 200mA, NO and NC, NPN or PNP transistor

Operating Temperature:

-25 to +50°C

Operating Frequency:

1.000 Hz

Enclosure Rating:

IP67

LED Indication: Output

Connection: Cable or M12 Plug

Dimensions:

PA: 18 x 36 x 63 mm

PB: 18 x 75 x 36 mm



Ex55



Sensing Principle

Through-beam: 5 m
 Pol. retro-reflective: 2 m
 Diffuse reflective: 200 mm

Supply Voltage: 10-30 VDC

Output: NO and NC, 200 mA NPN or PNP

Operating Temperature:

-20 to +60°C

Operating Frequency:

100 Hz

Enclosure Rating:

IP67

LED Indication: Output

Connection: Cable or M12 Plug

Dimensions: 35 x 55 x 15 mm



PD60



Sensing Principle

Pol. retro-reflective: 1,5 m
 Diffuse reflective: 500 mm
 Clear Object: 0,8 m or 1,4 m
 Contrast: 18 mm (fiber dependent)

Fiber optic: 200 mm

Supply Voltage: 10-30 VDC

Output: NO or NC, 200 mA NPN or PNP

Operating Temperature:

0 to +60°C

Operating Frequency:

1.000 Hz or 10.000 Hz (contrast)

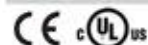
Enclosure Rating:

IP67

LED Indication: Power and Output

Connection: Cable or M8 Plug

Dimensions: 13 x 30 x 60 mm



PC 50



Sensing Principle

Through-beam: 20 m
 Retro-reflective: 10 m
 Pol. retro-reflective: 6 m
 Diffuse reflective: 1 m or 2 m

Supply Voltage: 10-30 VDC, 12-240 VDC/24-240 VAC

Output: NO or NC, 200 mA NPN/PNP or 3A SPDT

Operating Temperature:

-20 to +60°C

Operating Frequency:

500 Hz

Enclosure Rating:

IP67

LED Indication: Power and Output

Connection: Cable or M12 Plug

Dimensions: 17 x 50 x 50 mm



Series

PM



Sensing Principle

Through-beam: Up to 20 m
 Pol. retro-reflective: 12 m
 Retro-reflective: 10 m
 Diffuse reflective: 0,8 mm
Supply Voltage: 12-265 VDC and 24-265 VAC
Output: SPDT relay, AC15: 2A/250 VAC, DC13: 3A/30 VDC
Operating Temperature: -25 to +55°C
Operating Frequency: 20 Hz
Enclosure Rating: IP67
LED Indication: Output ON
Connection: Screw terminals
Dimension: 25 x 68 x 81 mm



PF80



Sensing Principle

Fork width: 3 mm
Supply Voltage: 10-30 VDC
Output: NO or NC, 100 mA, NPN and PNP - Push-pull
Operating Temperature: -20 to +60°C
Operating Frequency: 10 kHz
Enclosure Rating: IP65
LED Indication: Red and Yellow LED
Connection: M8 Plug
Dimension: 12 x 38 x 80 mm



PD12



Sensing Principle

Diffuse reflective: Colour: 2-60 mm
 Storage of up to 4 independent colours
Supply Voltage: 24 VDC
Output: 1 or 4 outputs NO or NC, 100 mA NPN and PNP - Push-pull
Operating Temperature: 0 to +40°C
Operating Frequency: 500 (25) Hz
Enclosure Rating: IP65
LED Indication: Power, Output, Teach
Connection: M12 Plug
Dimension: 12 x 20 x 32 mm
Accessories: Optical fibers



MPF



Sensing Principle

Through-beam: 1,5 m
Channels (sensor set): 1, 2 or 3
Supply Voltage: 12-24 VAC/DC, 115 VAC or 230 VAC
Output: SPST relay, AC15: 0,75A/240 VAC, DC13: 0,22A/125 VDC
Operating Temp: -20 to +60°C
Operating Freq: 10 Hz
Enclosure Rating: Amp. IP40, Sens. IP67
LED Indication: Output and supply
Connection: Screw terminals
Dimension: 4 DIN (70 x 86 x 57 mm)
Sensors: MPF.. 4: Ø12 x 20 mm, MPF.. 4M14: M14 x 28 mm, MPF.. 4D18: Ø18 x 25 mm

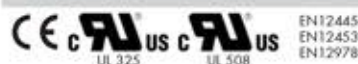


MOF



Sensing Principle

Through-beam: 20 or 50 m
Supply Voltage: 12-24 VAC/DC, 115 VAC or 230 VAC
Output: SPDT relay, AC1: 8A/250 VAC, DC1: 0,2A/250 or 2A/25 VDC
Operating Temp: AMP: -20 to +50°C, Sensor: -20 to +60°C
Operating Freq: 16 kHz
Enclosure Rating: Amp. IP40, Sens. IP67
LED Indication: Supply, Output, Signal
Connection: 11 pole circular socket
Dimension: 35 x 80 x 84 mm
Sensors: MOF.. Ø10 x 42 mm, MOF.. M12: M12 x 42 mm, MOF.. M14: M14 x 42 mm



VP



Sensing Principle

Liquid level sensing (Sensor tip in contact with liquid)
Supply Voltage: 10 - 40 VDC, 15 VAC or 230 VAC
Output: NO or NC, 200 mA, NPN or PNP or 100 mA, NO/NC SCR
Operating Temperature: -20 to +80°C
Operating Frequency: 30 Hz
Enclosure Rating: IP67,
LED Indication: Output
Connection: Cable or M12 plug
Dimension: 3/8" x 74 mm
Options: Glass or plastic tip



Series

OUR SALES NETWORK IN EUROPE

AUSTRIA - Carlo Gavazzi GmbH
Keltzergasse 374, A-1230 Wien
Tel: +43 1 888 4112
Fax: +43 1 889 10 53
office@carlogavazzi.at

BELGIUM - Carlo Gavazzi NV/SA
Schaarbeecklei 213/3, B-1800 Vilvoorde
Tel: +32 2 257 4120
Fax: +32 2 257 41 25
sales@carlogavazzi.be

DENMARK - Carlo Gavazzi Handel A/S
Over Hadstenvej 42, DK-8370 Hadsten
Tel: +45 89 60 6100
Fax: +45 86 98 15 30
handel@gavazzi.dk

FINLAND - Carlo Gavazzi OY AB
Pataksentie 2-4, FI-00630 Helsinki
Tel: +358 9 756 2000
Fax: +358 9 756 20010
myynti@carlogavazzi.fi

FRANCE - Carlo Gavazzi Sarl
Zac de Paris Nord II, 69, rue de la Belle
Etoile, F-95956 Roissy CDG Cedex
Tel: +33 1 49 38 98 60
Fax: +33 1 48 63 27 43
french.team@carlogavazzi.fr

GERMANY - Carlo Gavazzi GmbH
Rudolf-Diesel-Strasse 23,
D-64331 Weiterstadt
Tel: +49 6151 81000
Fax: +49 6151 81 00 40
kontakt@carlogavazzi.de

GREAT BRITAIN - Carlo Gavazzi UK Ltd
7 Springlakes Industrial Estate,
Deadbrook Lane, Hants GU12 4UH,
GB-Aldershot
Tel: +44 1 252 339600
Fax: +44 1 252 326 799
sales@carlogavazzi.co.uk

ITALY - Carlo Gavazzi SpA
Via Milano 13, I-20020 Lainate
Tel: +39 02 931 761
Fax: +39 02 931 763 01
info@gavazziacbu.it

NETHERLANDS - Carlo Gavazzi BV
Wijkemeerweg 23,
NL-1948 NT Beverwijk
Tel: +31 251 22 9345
Fax: +31 251 22 60 55
info@carlogavazzi.nl

NORWAY - Carlo Gavazzi AS
Melkeveien 13, N-3919 Porsgrunn
Tel: +47 35 93 0800
Fax: +47 35 93 08 01
gavazzi@carlogavazzi.no

PORTUGAL - Carlo Gavazzi Lda
Rua dos Jerónimos 38-B,
P-1400-212 Lisboa
Tel: +351 21 361 7060
Fax: +351 21 362 13 73
carlogavazzi@carlogavazzi.pt

SPAIN - Carlo Gavazzi SA
Avda. Iparraguirre, 80-82,
E-48940 Leioa (Bizkaia)
Tel: +34 94 480 4037
Fax: +34 94 480 10 61
gavazzi@carlogavazzi-sa.es

SWEDEN - Carlo Gavazzi AB
Nattvindsgatan 1, S-65221 Karlstad
Tel: +46 54 85 1125
Fax: +46 54 85 11 77
gavazzi@carlogavazzi.se

SWITZERLAND - Carlo Gavazzi AG
Verkauf Schweiz/Vente Suisse
Sumpfstrasse 32,
CH-632 Steinhausen
Tel: +41 41 747 4535
Fax: +41 41 740 45 40
verkauf_vente@carlogavazzi.ch

OUR SALES NETWORK IN NORTH AMERICA

USA - Carlo Gavazzi Inc.
750 Hastings Lane,
USA-Buffalo Grove, IL 60089,
Tel: +1 847 465 6100
Fax: +1 847 465 7373
sales@carlogavazzi.com

CANADA - Carlo Gavazzi Inc.
2660 Meadowvale Boulevard,
CDN-Mississauga Ontario L5N 6M6,
Tel: +1 905 542 0979
Fax: +1 905 542 22 48
gavazzi@carlogavazzi.com

CANADA - Carlo Gavazzi LTEE
3777 Boulevard du Tricentenaire
Montreal, Quebec H1B 5W3
Tel: +1 514 644 2544
Fax: +1 514 644 2808
gavazzi@carlogavazzi.com

OUR SALES NETWORK IN ASIA AND PACIFIC

SINGAPORE - Carlo Gavazzi Automation
Singapore Pte. Ltd.
No. 178 Paya Lebar Road
#04-01/05 409030 Singapore
Tel: +65 67 466 990
Fax: +65 67 461 980

MALAYSIA - Gavazzi Automation
Sdn Bhd.
54, Jalan Rugbi 13/30,
Tadisma Business Park Seksyen 13
40100 Shah Alam, Selangor
Tel: +60 3 55 121162
Fax: +60 3 55 126098

CHINA - Carlo Gavazzi Automation
[China] Co. Ltd.
No. 1001 Shangbu Middle Road,
Futian, Shenzhen
Tel: +86 755 83699500
Fax: +86 755 83699300

HONG KONG - Carlo Gavazzi
Automation Hong Kong Ltd.
Unit 3 12/F Crown Industrial Bldg.,
106 How Ming St., Kowloon,
Hong Kong
Tel: +852 23041228
Fax: +852 23443689

OUR PRODUCTION SITES

Carlo Gavazzi Industri A/S
Hadsten - **DENMARK**
Tel: +45 89 60 6100

Carlo Gavazzi Ltd
Zejtun - **MALTA**
Tel: +356 23 601 100

Carlo Gavazzi Controls SpA
Belluno - **ITALY**
Tel: +39 0437 931 000

SAIET Elettronica SpA
Castel Maggiore (BO) - **ITALY**
Tel: +39 051 417 8811

Carlo Gavazzi Industri
Kaunas - **LITHUANIA**
Tel: +370 3732 8227

Carlo Gavazzi Automation
(Kunshan) Co., Ltd.
Kunshan - **CHINA**
Tel: +86 512 5763 9300

HEADQUARTERS

Carlo Gavazzi Automation SpA
Via Milano, 13 - I-20020
Lainate (MI) - **ITALY**
Tel: +39 02 931 761
info@gavazzi-automation.com
www.carlogavazzi.com/ac

Further information on www.carlogavazzi.com/ac

CARLO GAVAZZI
Automation Components

