## PS75 - Rugged Cylindrical Pressure Switch

- Side Mounted DIN Connection
- Top Mounted Electrical Connection
- 5 to 6000 psi ( 0.35 to 414 bar)

Wear Disc Design for Longer Life
DPDT Models Available
Gems PS75 Series have all metal surfaces for overload stops and deliver reliable operation under extremely high pressure surges. They are designed with a wear disc and cushioning ring for increased life. The switches use a piston/diaphragm design, which combine the high proof pressure of piston technology with the sensitivity of a diaphragm design. They can be field or factory adjusted.

Specifications

| Switch | SPST; SPDT; DPST; DPDT |
| :--- | :--- |
| Repeatability | See Table 1 |
| Wetted Parts <br> Diaphragm | Nitrile (optional Viton ${ }^{\oplus}$, Neoprene or EPDM) |
| Fitting | Zinc-Plated Steel (optional 316 Stainless Steel) |
| Housing | Brass or Zinc-Plated Steel (optional 316 Stainless Steel) |
| Electrical Termination | DIN 43650A IP65; Conduit with Flying Leads IP65; <br> Flying Leads IP65 |
| Proof Pressure | 7500 psi (517 bar) except range 10: 500 psi (35 bar) |
| Burst Pressure | 9000 psi (600 bar) |
| Approvals | CE, UL Approved units available |
| Weight, Approximate | Steel: 0.6 Ibs. (0.27 kg) |

Recommended Operating Temperature Limits

|  | Circuit Codes |  |
| :---: | :---: | :---: |
| Diaphragm Material | -A, -B, -C | $\begin{gathered} -\mathrm{AA},-\mathrm{BB},-\mathrm{CC} \\ \text { (or -A, -B, -C with -RD option) } \end{gathered}$ |
| Nitrile (Std) | $15^{\circ} \mathrm{F}$ to $185^{\circ} \mathrm{F}\left(-9^{\circ} \mathrm{C}\right.$ to $\left.+85^{\circ} \mathrm{C}\right)$ | $15^{\circ} \mathrm{F}$ to $250^{\circ} \mathrm{F}\left(-9^{\circ} \mathrm{C}\right.$ to $\left.+121^{\circ} \mathrm{C}\right)$ |
| Viton ${ }^{\text {® }}$ | $0^{\circ} \mathrm{F}$ to $185^{\circ} \mathrm{F}\left(-18^{\circ} \mathrm{C}\right.$ to $\left.+85^{\circ} \mathrm{C}\right)$ | $0^{\circ} \mathrm{F}$ to $250^{\circ} \mathrm{F}\left(-18^{\circ} \mathrm{C}\right.$ to $\left.+121^{\circ} \mathrm{C}\right)$ |
| EPDM | $-10^{\circ} \mathrm{F}$ to $+185^{\circ} \mathrm{F}\left(-23^{\circ} \mathrm{C}\right.$ to $\left.+85^{\circ} \mathrm{C}\right)$ | $-10^{\circ} \mathrm{F}$ to $+250^{\circ} \mathrm{F}\left(-23^{\circ} \mathrm{C}\right.$ to $\left.+121^{\circ} \mathrm{C}\right)$ |
| Neoprene | $-10^{\circ} \mathrm{F}$ to $+185^{\circ} \mathrm{F}\left(-23^{\circ} \mathrm{C}\right.$ to $\left.+85^{\circ} \mathrm{C}\right)$ | $-10^{\circ} \mathrm{F}$ to $+250^{\circ} \mathrm{F}\left(-23^{\circ} \mathrm{C}\right.$ to $\left.+121^{\circ} \mathrm{C}\right)$ |

Note: Switches may function below the cold temperature limit but the set points and deadband will increase. Consult factory for details.

Electrical Switch Ratings

| Circuit Code | AC | DC |
| :---: | :---: | :---: |
| $-A,-B,-{ }^{1}$ | 5 amps @ 125/250 Volts | 5 amps resistive, <br> 3 amps inductive @ 28 Volts |
| $-A,-B,-{ }^{2}$ | 1 amp @ 125 Volts | 1 amp resistive, 0.5 amp inductive @ 28 Volts |
| -AA, -BB, -CC ${ }^{1}$ | 2 switches rated 5 amps @ 125/250 Volts | 2 switches rated 5 amps resistive, 3 amps inductive @ 28 Volts |
| -AA, -BB, -CC ${ }^{2}$ | 2 switches rated 1 amp @ 125/250 Volts | 2 switches rated 1 amp resistive, 0.5 amp inductive @ 28 Volts |

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Dimensions


## How To Order

Use the Bold characters from the chart below to construct a product code. Please reference Notes.

#  

(1) Pressure Range Code

Insert Pressure Range Code
from Table 1, below.
(2) Pressure Fitting ${ }^{1}$

12L14 Zinc-Plated Steel
$-2 M N Z=1 / 8^{\prime \prime}$ NPTM
$-4 M N Z=1 / 4 "$ NPTM
$-4 F N Z=1 / 4 "$ NPTF
-4MGZ=1/4" BSPM (G type)
$-4 F G Z=1 / 4^{\prime \prime}$ BSPF (G type)
-4MSZ=7/16"-20 SAE Male
-6MSZ=9/16"-18 SAE Male
$-4 S S Z=7 / 16^{\prime \prime}-20$ SAE Male Swivel
316 Stainless Steel
-4MNS = 1/4" NPTM
-4MGS=1/4" BSPM (G type)
-4 FGS $=1 / 4^{\prime \prime}$ BSPF (G type)
-6MSS = 9/16"-18 SAE Male
(3) Circuit
-A=SPST/N.O.
-B=SPST/N.C.
-C=SPDT
-AA = DPST/N. $0 .{ }^{2}$
$-B B=$ DPST/N.C. ${ }^{2}$
$-\mathbf{C C}=$ DPDT $^{2}$
(4) Electrical Termination
-FLXX=Flying Leads ${ }^{3}$
-ELXX=1/2" NPT Male Conduit w/Flying Leads ${ }^{4}$
-H=DIN 43650A Male Half Only ${ }^{5}$
-HR=Right Angle DIN 43650A Male Half Only ${ }^{5}$
-HC= DIN 43650A 9mm Cable Clamp ${ }^{5}$
-HCR=Right Angle DIN 43650A 9mm Cable Clamp ${ }^{5}$
-HN = DIN 43650A with 1/2" Female NPT Conduit ${ }^{5}$
-HNR=Right Angle DIN 43650A with 1/2" Female NPT Conduit ${ }^{5}$
(5) Options
$-\mathrm{V}=$ Viton $^{\circledR}$ Diaphragm

- $\mathrm{N}=$ Neoprene Diaphragm
-E=EPDM Diaphragm
-G=Gold Contacts
(for loads less than 12 mA @ 12 VDC)
-RD=Reduced Differential (25\% reduction typical)
$-\mathbf{O X Y}=0 \times y$ gen Cleaned ${ }^{6}$
-R=Restrictor (low damping coefficient) Brass -SR=Spiral Restrictor (high damping coefficient) 300 Series Stainless Steel ${ }^{7}$
-WF=Weather Pack Connector, Female
-WM = Weather Pack Connector, Male -DE=Deutsch Connector, Male, DT04 Series
(6)Fixed Set Point (optional)
A. Specify set point -FS (in PSI or BAR, see example) ${ }^{8}$
B. Set Point Actuation

R on Rising Pressure
F on Falling Pressure
Example: -FS1BARF for 1 BAR Falling
or -FS20PSIR for 20 PSI Rising

Notes:

1. Manifold mounts available. Consult factory.
2. Requires -FL or -EL electrical termination.
3. 18 " is standard. Specify lead length in inches (max. 48'). e.g. -FL18 or -FL30.
4. 18 " is standard. Specify lead length in inches (max. 48'). e.g. -EL18 or -EL30.
5. DIN connectors require -C SPDT circuit.
6. Requires stainless steel pressure fitting.
7. -SR will result in wider deadbands and slower response times.
8. Set Point must be within Pressure Range selected in Step 1.

Table 1 - Pressure Range Codes
For Circuit Codes -A, -B and -C

| Pressure Range Code | Pressure Range | Repeatability* | Average Deadband** |
| :---: | :---: | :---: | :---: |
| $\mathbf{1 0}$ | $5-25 \mathrm{psi}(0.35-1.7 \mathrm{bar})$ | $\pm 1.0 \mathrm{psi}(0.07 \mathrm{bar})+2 \%$ of setting | $3 \mathrm{psi}(0.21 \mathrm{bar})+5 \%$ of setting |
| $\mathbf{2 0}$ | $15-75 \mathrm{psi}(1.0-5.2 \mathrm{bar})$ | $\pm 2.5 \mathrm{psi}(0.17 \mathrm{bar})+2 \%$ of setting | $5 \mathrm{psig}(0.34 \mathrm{bar})+10 \%$ of setting |
| $\mathbf{3 0}$ | $50-150 \mathrm{psi}(3.5-10.3 \mathrm{bar})$ | $\pm 6 \mathrm{psi}(0.41 \mathrm{bar})+2 \%$ of setting | $15 \mathrm{psig}(1.03 \mathrm{bar})+13 \%$ of setting |
| $\mathbf{4 0}$ | $150-650 \mathrm{psi}(10.3-44.8 \mathrm{bar})$ | $\pm 15 \mathrm{psi}(1.03 \mathrm{bar})+2 \%$ of setting | $25 \mathrm{psi}(1.72 \mathrm{bar})+14 \%$ of setting |
| $\mathbf{5 0}$ | $500-1750 \mathrm{psi}(34.5-121 \mathrm{bar})$ | $\pm 25 \mathrm{psi}(1.72 \mathrm{bar})+2 \%$ of setting | $55 \mathrm{psi}(3.79 \mathrm{bar})+15 \%$ of setting |
| $\mathbf{6 0}$ | $1000-3500 \mathrm{psi}(69-241 \mathrm{bar})$ | $\pm 45 \mathrm{psi}(3.10 \mathrm{bar})+3 \%$ of setting | $100 \mathrm{psi}(6.89 \mathrm{bar})+16 \%$ of setting |
| $\mathbf{7 0}$ | $2500-6000 \mathrm{psi}(172-414 \mathrm{bar})$ | $\pm 80 \mathrm{psi}(5.51 \mathrm{bar})+4 \%$ of setting | $200 \mathrm{psi}(13.8 \mathrm{bar})+17 \%$ of setting |

For Circuit Codes -AA, -BB and -CC***

| Pressure Range Code | Pressure Range | Repeatability* | Average Deadband** |
| :---: | :---: | :---: | :---: |
| $\mathbf{1 0}$ | $5-25 \mathrm{psi}(0.35-1.7 \mathrm{bar})$ | $\pm 1.5 \mathrm{psi}(0.10 \mathrm{bar})+3 \%$ of setting | $2 \mathrm{psi}(0.14 \mathrm{bar})+5 \%$ of setting |
| $\mathbf{2 0}$ | $15-75 \mathrm{psi}(1.0-5.2 \mathrm{bar})$ | $\pm 3.5 \mathrm{psi}(0.24 \mathrm{bar})+3 \%$ of setting | $4 \mathrm{psig}(0.28 \mathrm{bar})+8 \%$ of setting |
| $\mathbf{3 0}$ | $50-150 \mathrm{psi}(3.5-10.3 \mathrm{bar})$ | $\pm 9 \mathrm{psi}(0.62 \mathrm{bar})+3 \%$ of setting | $13 \mathrm{psig}(0.90 \mathrm{bar})+10 \%$ of setting |
| $\mathbf{4 0}$ | $150-650 \mathrm{psi}(10.3-44.8 \mathrm{bar})$ | $\pm 22 \mathrm{psi}(1.51 \mathrm{bar})+3 \%$ of setting | $21 \mathrm{psi}(1.45 \mathrm{bar})+11 \%$ of setting |
| $\mathbf{5 0}$ | $500-1750 \mathrm{psi}(34.5-121 \mathrm{bar})$ | $\pm 35 \mathrm{psi}(2.41 \mathrm{bar})+3 \%$ of setting | $45 \mathrm{psi}(3.10 \mathrm{bar})+12 \%$ of setting |
| $\mathbf{6 0}$ | $1000-3500 \mathrm{psi}(69-241 \mathrm{bar})$ | $\pm 60 \mathrm{psi}(4.14 \mathrm{bar})+4 \%$ of setting | $80 \mathrm{psi}(5.52 \mathrm{bar})+13 \%$ of setting |
| $\mathbf{7 0}$ | $2500-6000 \mathrm{psi}(172-414 \mathrm{bar})$ | $\pm 100 \mathrm{psi}(6.89 \mathrm{bar})+5 \%$ of setting | $160 \mathrm{psi}(11.0 \mathrm{bar})+14 \%$ of setting |

[^1]
[^0]:    Notes:

    1. Without Gold Contacts Option (-G)
    2. With Gold Contacts Option (-G).
[^1]:    * Repeatability and set point of units may change due to the effects of temperature.
    ** In certain applications deadband can be tailored and controlled to customer specifications. Consult factory for details.
    *** Operation of both switches in most cases will not be simultaneous but will occur within the specifications listed. Deadband figures already reflect the improvement from the -RD option which is automatically included in the $-\mathrm{AA},-\mathrm{BB}$ and -CC circuits.

