

## Application:

IDEM Limit switches are designed to be mounted for position sensing of moving applications e.g. guard doors, conveyors, machine beds, elevators etc.
They are available with linear plungers, rotary levers or roller plungers and either slow or snap action contacts. All contact blocks are positively operated to satisfy IEC 60947-5-1.

## Operation:

Operation of the switches is achieved by a sliding actuation of the moving object to cause deflection of the switch plungers or levers.
For Safety applications it is important that the moving object does not pass completely over the switch actuators so as to cause the actuator to return to it's original position.
Installation guide: Correct Mounting of Limit Switches is critical to obtain optimum performance and ensure safety reliability.
Installation of all switches must be in accordance with a risk assessment for the individual application.
Installation must only be carried out by competent personnel and in accordance with these instructions.

1. Never use the switch as a mechanical stop. Ensure that the actuator is protected from mechanical shock.
2. For switches with Linear actuators the actuating direction and force from the moving object should be applied in line with the axis of the plunger.
3. For switches with Rotary actuators or rollers the operating cam from the moving object should be designed such that the switch is never operated beyond it's over travel position. Always use a 30 degree tapered actuating cam.

4. Always ensure that when running electrical conductors that they are routed correctly and no damage can occur to the cable insulation.
5. The free ends of the conductors are supplied solder dipped, when fitting to clamp terminals cut and discard the solder dip and clamp to bare conductors.
6. Always use M4 mounting bolts and ensure 2 Nm tightening torque for robust fitting.

## Maintenance:

Every Week: Check switch actuator and body for signs of mechanical damage and wear. Replace any switch showing damage.
Every 6 Months: Isolate power and remove cover. Check screw terminal tightness and check for signs of moisture ingress. Never attempt to repair any switch.

## Contact Blocks/Connections:



## Technical Specification:

| Conforming to standards | EN1088 IEC 947-5-1 UL508 |
| :--- | :--- |
| Positive Opening Operation | NC Contacts |
| Utilization Category | AC15 A300 240V. 3A. |
| Min Current | $5 \mathrm{~V}, 5 \mathrm{~mA}, \mathrm{DC}$ |
| Thermal Current (Ith) | 10 A |
| Rated Insulation Voltage | 300 VAC |
| Rated Impulse Withstand Volt | 2500 VAC |
| Insulation Resistance | $100 \mathrm{M} \Omega \mathrm{min} .(\mathrm{DC500V)}$ |
| Contact Resistance | $25 \mathrm{~m} \Omega$ max.(initial) |
| Max. Switching Speed | $250 \mathrm{~mm} / \mathrm{s}$ |
| Max. Switching Frequency | 6,000 operation per hour |


| Case Material | UL approved glass-filled 5VA |
| :--- | :--- |
| Roller Material | Various Polymers |
| Enclosure Protection | IP67 |
| Operating Temperature | Min. $-25^{\circ} \mathrm{C} \mathrm{Max} 80^{\circ} \mathrm{C}$ |
| Pollution Degree | 3 |
| Mechanical Life Expectancy | $5 \times 10^{6}$ Cycle min. |
| Electrical Life Expectancy at full load | $100,000 \mathrm{Cycle} \mathrm{min}$. |
| Vibration | IEC 68-2-6, 10-55Hz 0.35mm |
| Cable outer diameter | 8 mm |
| Conductor size | 1.5 sq.mm |
| Fixing | $2 \times \mathrm{M} 4$ |

## LSPM Series - Safety Limit Switches

| Pin Plunger Sales Numbers |  |  |
| :---: | :---: | :---: |
| Contacts | Cable Side Exit | Cable End Exit |
| 2NC 1NO | 170001 | 170003 |
| 1NC 1NO Snap | 170002 | 170004 |




